PRODUCT SPECIFICATIONS

Dōni™ Guest Chairs

September 2016



Seat Shell and Backrest Articulation Mechanism

The backrest and seat are injection-molded polypropylene. The seat and backrest are joined by a pair of hidden articulation mechanisms, each consisting of a 14-gauge steel housing, twin 7-gauge levers and steel coil springs. While maintaining a one-piece shell appearance, this mechanism allows the backrest to recline up to 17 degrees of motion.

Optional Upholstered Seat and Back

Urethane foam is attached to an injection-molded polypropylene liner board, then upholstered using a draw-string process. Seat foam is molded nominal 1" thickness, and back foam is nominal 1/2" thickness. The flush-head fasteners that attach the back pad are color-matched to the polypropylene.

Wire Tower Base

A seat ring is made of 1/2" diameter steel wire and attached to the seat with 14-gauge steel brackets. Legs are 7/16" diameter steel wire, fully gusseted with 5/16" diameter wire. All joints are welded and frames are finished in bright nickel-chrome plating.

Wood Leg Base

A seat ring is made of 1/2" diameter steel wire and attached to the seat with 14-gauge steel brackets. Inner leg wires made of 1/2" diameter steel wire complete the subframe. All joints are welded and the subframes are finished with baked-on electrostatically-applied 30-degree gloss epoxy powder-coat paint. Legs are turned from beech, stained, and clear-coat finished. Legs are drilled to accept subframe inner leg wires, and fastened by means of a two-part epoxy adhesive.

Tapered Steel Leg Base

A seat ring is made of 1/2" diameter steel wire and attached to the seat with 14-gauge steel brackets. Inner leg wires are made of 1/2" diameter steel wire and are plug welded to tapered tubular legs. All joints are welded and the frames are finished in either baked-on electrostatically-applied 30-degree gloss epoxy powder-coat paint or bright nickel-chrome plating.

Fourstar Swivel Base

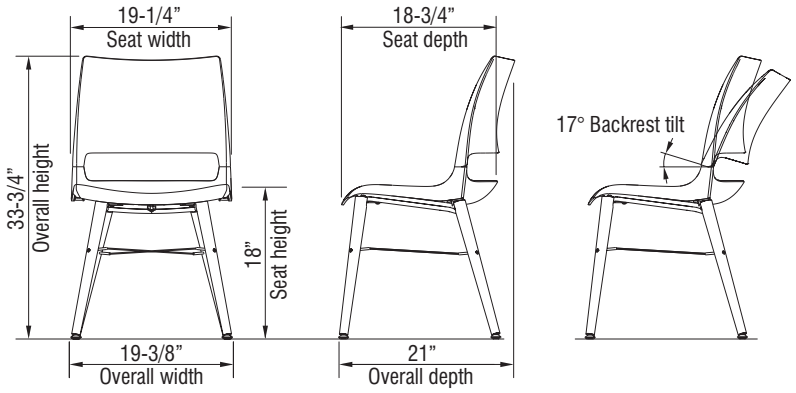
The under-seat support structure is a die-drawn 12-gauge steel plate. A 3/4" diameter steel pin is welded to the seat plate, allowing the seat to swivel on a nylon bushing housed in the base. Seat structure is finished with baked-on electrostatically-applied 30-degree gloss epoxy powder-coat paint. The fixed-height base is constructed of a polished die-cast aluminum fourstar base and a chrome-plated steel tube column.

Glides

The tapered steel legs and wood legs are equipped with swivel glides in a bright steel finish. The floor contact surface on the tapered steel leg is steel, and on the wood legs is natural nylon. The wire tower base and fourstar swivel base are all equipped with black nylon glides.

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DIMENSIONS

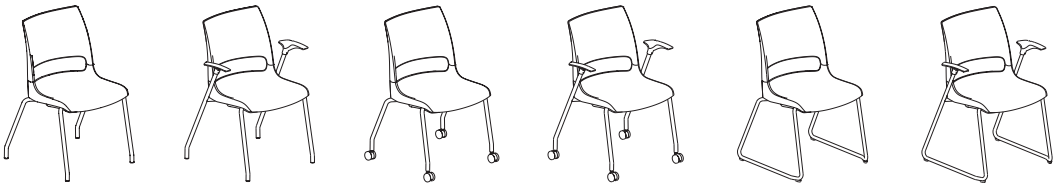


CODE COMPLIANCE

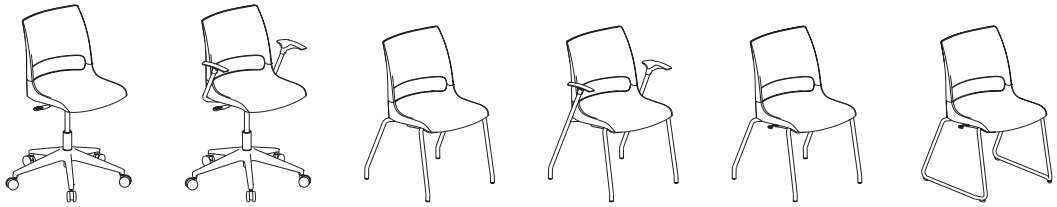
BIFMA INTERNATIONAL

STATEMENT OF LINE

All models are available in polypropylene seat/backrest, upholstered seat/ polypropylene backrest, or upholstered seat/backrest.

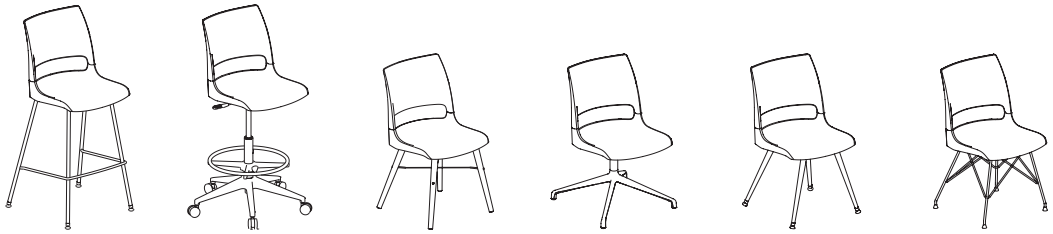


DN1100 DN1111 DN2100 DN2111 DN3100 DN3111



DN5100 DN5111 DNC100 DNC111 DNH100 DNJ100

(Fixed-Back Wallsavers) (Ganging)



DN4100 DN6100 DNW100 DNX100 DNY100 DNZ100

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