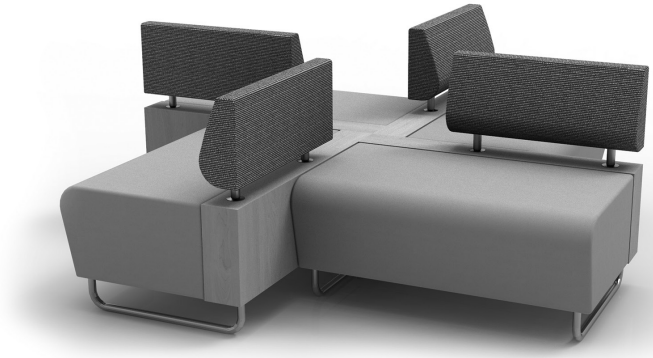
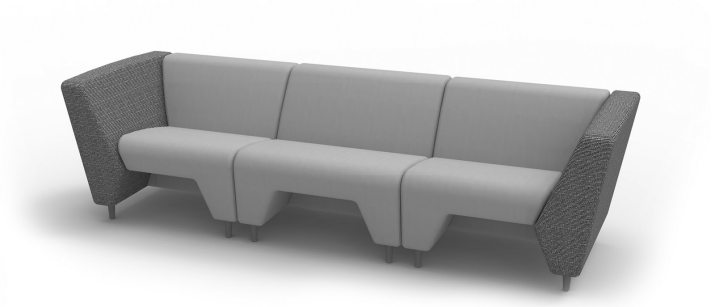
Assembly Instructions

Tattoo™, Hub® & MyWay® Seating

Ganger Kit

January 2019







Furnishing Knowledge®

Tattoo™, Hub® & MyWay® Seating

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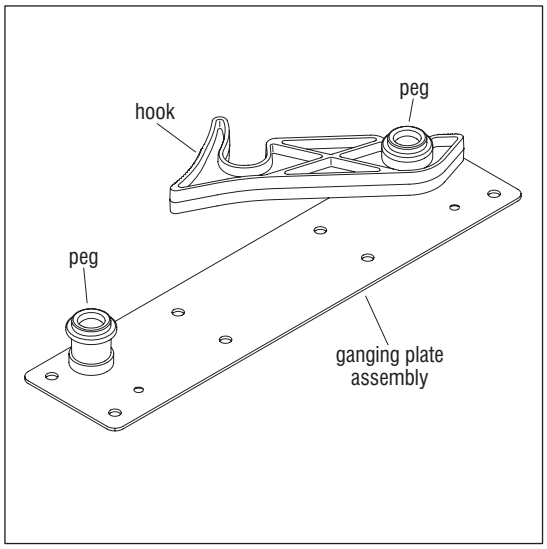
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CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.



Detail A

Tattoo Ganger Overview

The Ganger kit consists of a pair of ganging plate assemblies. Each ganging plate of the pair comes fully assembled with two pegs, one hook and eight #10 x 1" mounting screws per assembly (Detail A).

Important: Depending on size, only two to three modular seating units may be ganged together at one time when turned upright from their backs. If more than three units need to be ganged, assemble ganging plate assemblies to them in groups of two or three. Then unhook the ganging plate assemblies, turn the units upright and put into position before final re-hooking.

Caution: Tattoo seating units containing any power options must not be plugged into the power supply receptacles until all units are at their final upright installation location and all ganging assemblies are connected together properly.

Tools Required

- Power drill driver
- #2 Phillips driver bit
- 1/8" drill bit
- Tape measure

Tattoo Ganging Assembly

Note: Two or more people are needed to complete the steps in this instruction. Care must be taken to align seating units in a uniform manner and to press them tightly together for the ganging process.

1. Reference the space-planning layout to arrange seating units at their approximate final location in the room.

2. To gang side-to-side (in-line), carefully tip two or three seating units onto their backside on a soft protective surface to position for ganging (Figure 1).

3. Position Tattoo seating units together so that bottoms are aligned and flush (Figure 1).

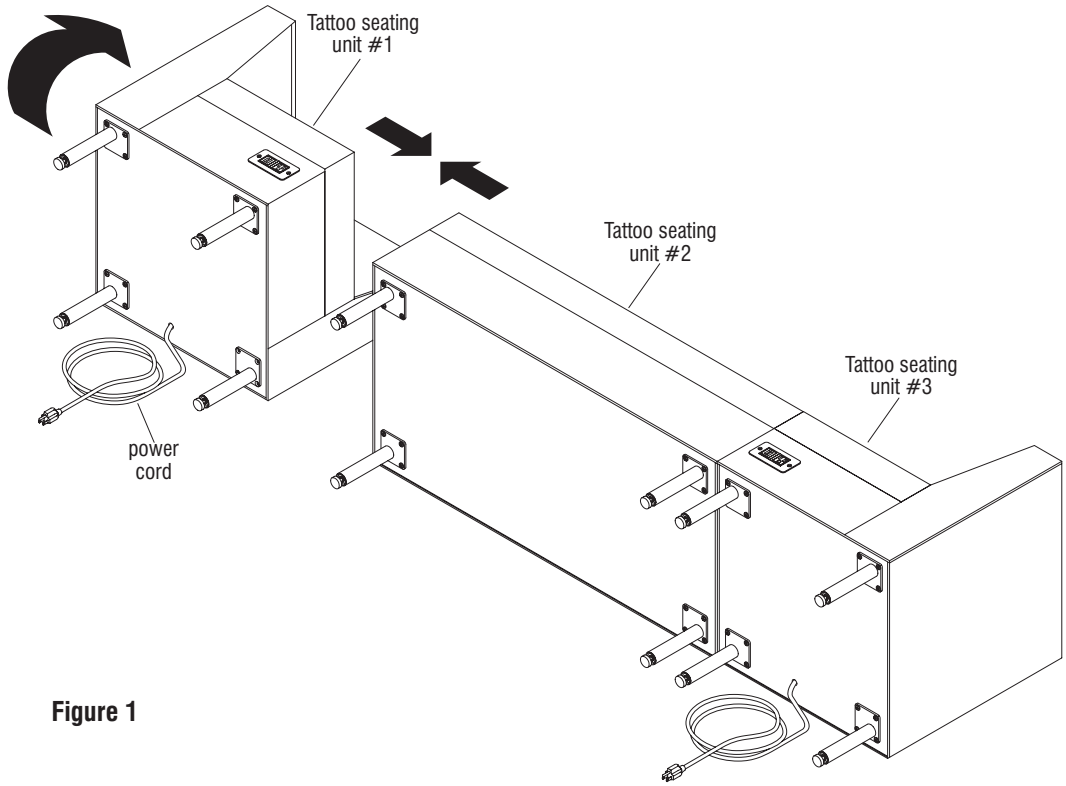


Figure 1

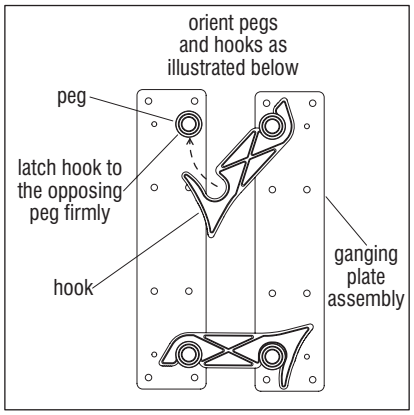
CAUTION

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Tattoo Ganging Assembly (cont.)

4. Locate a pair of ganging plate assemblies and orient them as illustrated, on a flat, firm surface. Latch the hooks to the opposing pegs, snapping together firmly (Detail B).

5. To install ganging plate assemblies, one person must first hold two Tattoo seating units tightly together while also holding seat bottoms flush. Then, another person must position the joined pair of ganging plates centered evenly between the units (Figure 2 & Detail C).



Detail B

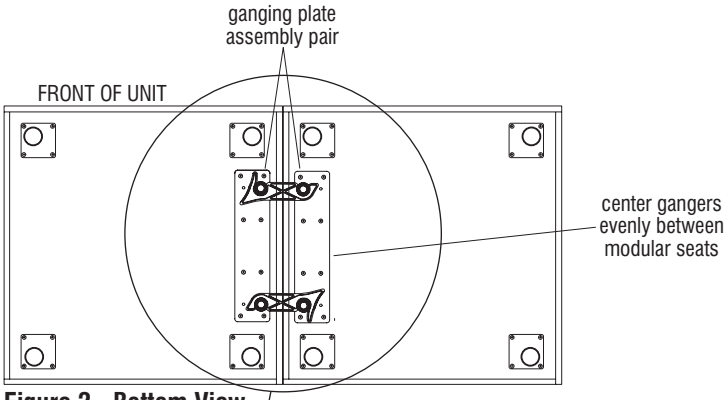
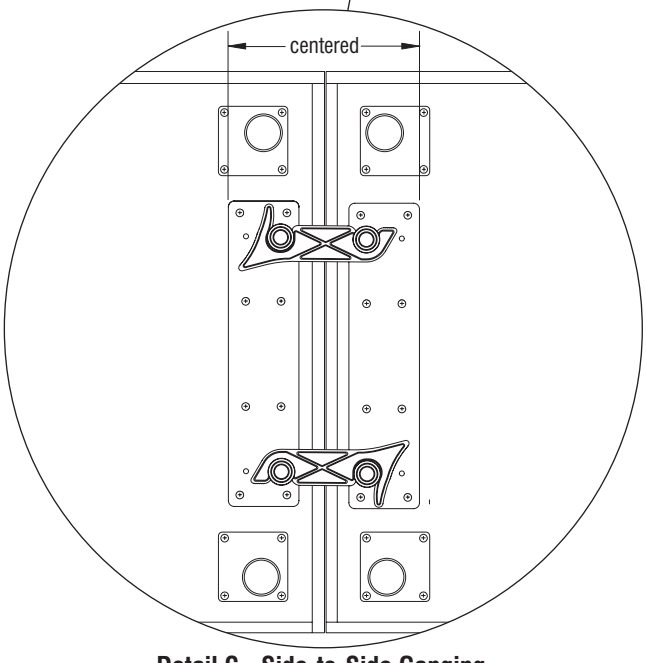


Figure 2 - Bottom View



Detail C - Side-to-Side Ganging

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

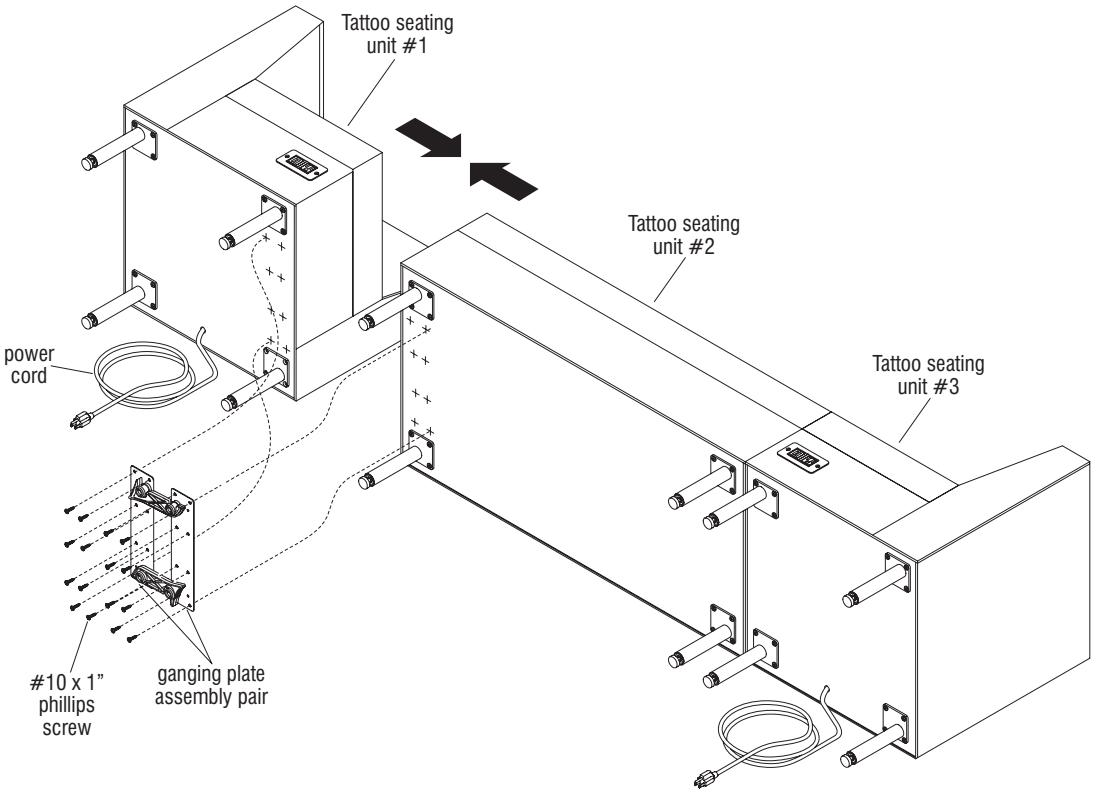


Figure 3

6. Use the mounting holes of the correctly positioned ganging plate assembly pair as a "template" and pre-drill the mounting holes into the bottom of the units using a $^1/_8$" drill bit and power drill.

7. While holding the units tightly together, secure the hooked-together ganging plate assembly pair to the bottom of the two units using a drill driver, #2 Phillips bit and all sixteen #10 x 1" screws provided. Repeat steps 6 & 7 for all units to be ganged side-to-side for the configuration (Figure 3).

   Important: If more than three units have been ganged side-to-side for the final configuration, units must be un-hooked so no more than two or three ganged units are turned upright at one time. Units may be re-hooked after all are upright at their final location in step 9.

8. Using two people or more, gently and slowly rotate the ganged seating onto their legs (two to three units maximum) and position the units as desired, carefully moving them across the floor rather than picking them up.

   Note: Damage to hooked-together ganging assemblies is possible if joined, upright units are lifted off the floor and moved. Careful sliding of joined units is advised.

9. Once all units are rotated to their upright position, gang together any un-hooked seating by reaching under the units and latch all hooks to the pegs tightly.

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Hub Ganger Overview

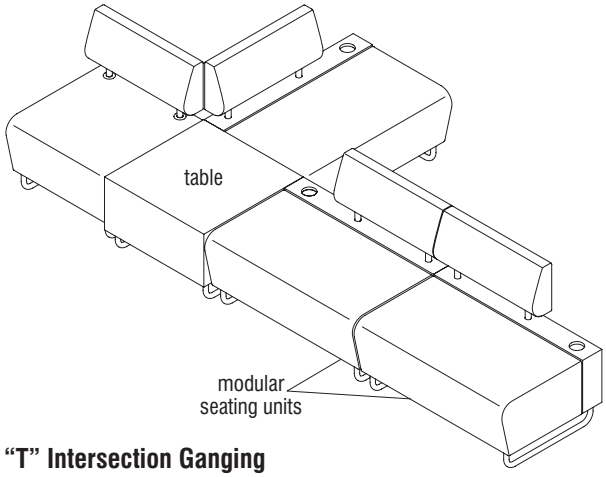
A ganging plate assembly pair may be used to join Hub Modular Seating units anywhere they will be touching side-to-side (See typicals of ganged arrangements below). The Ganger kit consists of a pair of ganging plate assemblies. Each ganging plate of the pair comes fully assembled with two pegs, one hook and eight #10 x 1" mounting screws per assembly (Detail A).

Important: Depending on size, only two to three modular seating units may be ganged together at one time when turned upright from their backs. If more than three units need to be ganged, assemble ganging plate assemblies to them in groups of two or three. Then unhook the ganging plate assemblies, turn the units upright and put into position before final re-hooking.

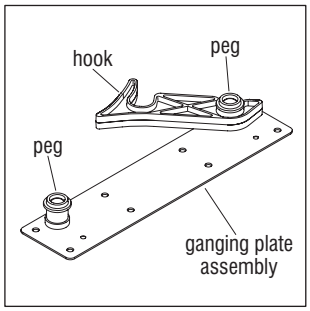
Caution: Hub seating units containing any power options must not be plugged into the power supply receptacles until all units are at their final upright installation location and all ganging assemblies are connected together properly.

Tools Required

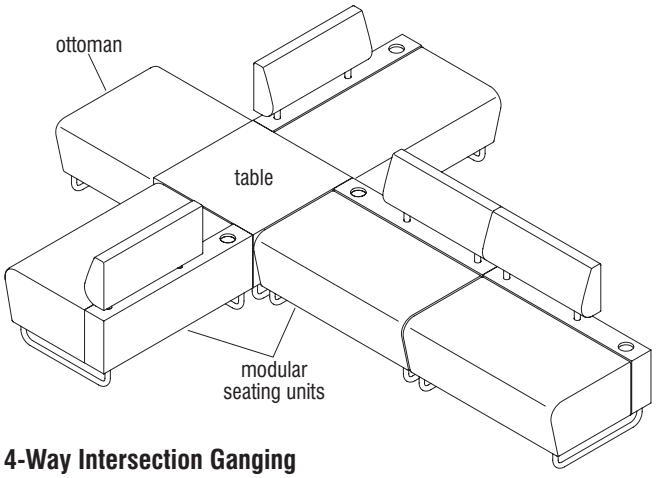
- Power drill driver
- #2 Phillips driver bit
- 1/8" drill bit
- Tape measure



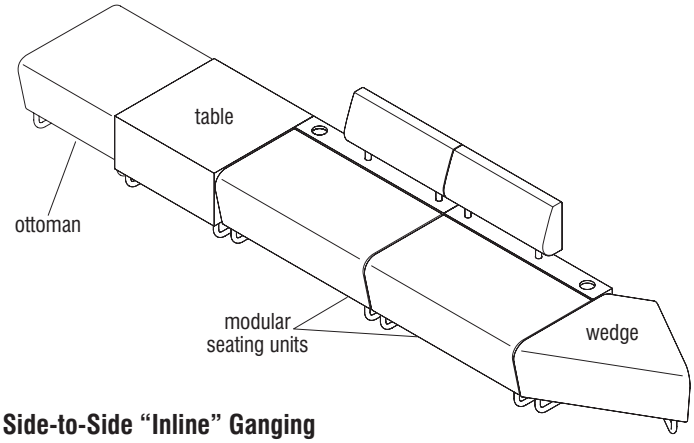
"T" Intersection Ganging



Detail A



4-Way Intersection Ganging



Side-to-Side "Inline" Ganging

CAUTION

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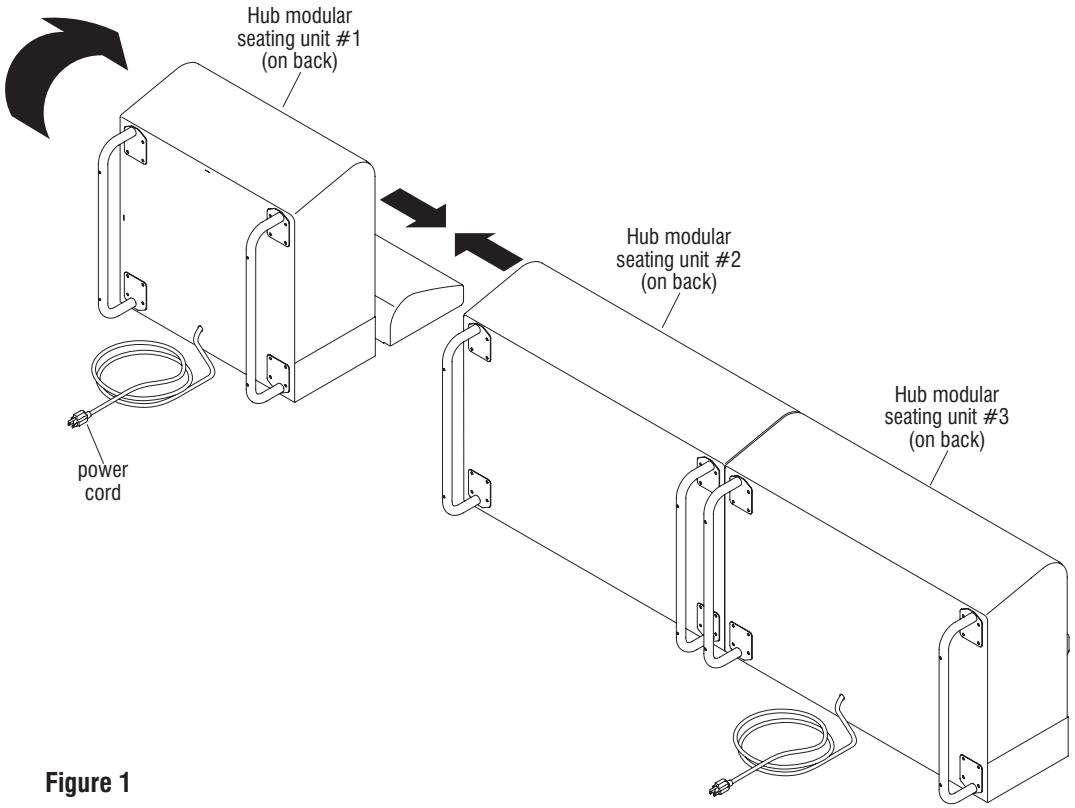


Figure 1

Hub Ganging Assembly

Note: Two or more people are needed to complete the steps in this instruction. Care must be taken to align seating units in a uniform manner and to press them tightly together for the ganging process.

1. Reference the space-planning layout to arrange seating units at their approximate final location in the room.

2. To gang side-to-side (in-line), carefully tip two or three seating units onto their backside on a soft protective surface to position for ganging (Figure 1).

3. Position Hub seating units together so that bottoms are aligned and flush (Figure 1).

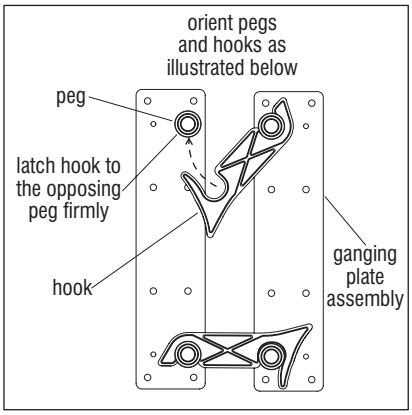
CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Hub Ganging Assembly (cont.)

4. Locate a pair of ganging plate assemblies and orient them as illustrated on a flat, firm surface. Latch the hooks to the opposing pegs, snapping together firmly as illustrated (Detail B).

5. To install ganger mounting plates, one person must first apply pressure, holding two modular seating units tightly together while also holding seat bottoms flush. Then, another person is to position the joined ganger pair to the underside of the two units. The ganger mounting plates must be positioned $^1/_8$" away from the front base mount bracket, and also be centered evenly between the units as illustrated (Figures 2 & Detail C).



Detail B

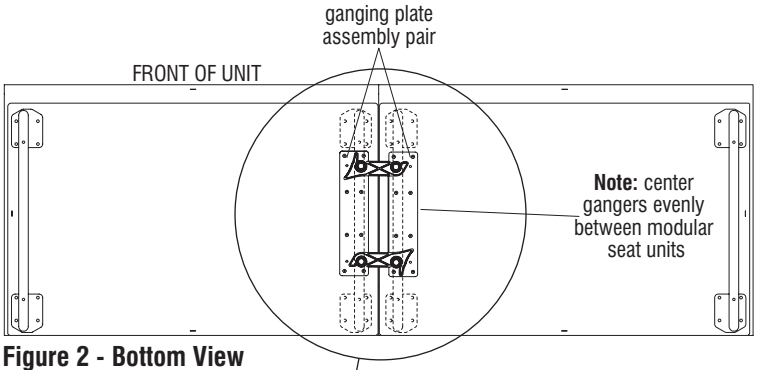
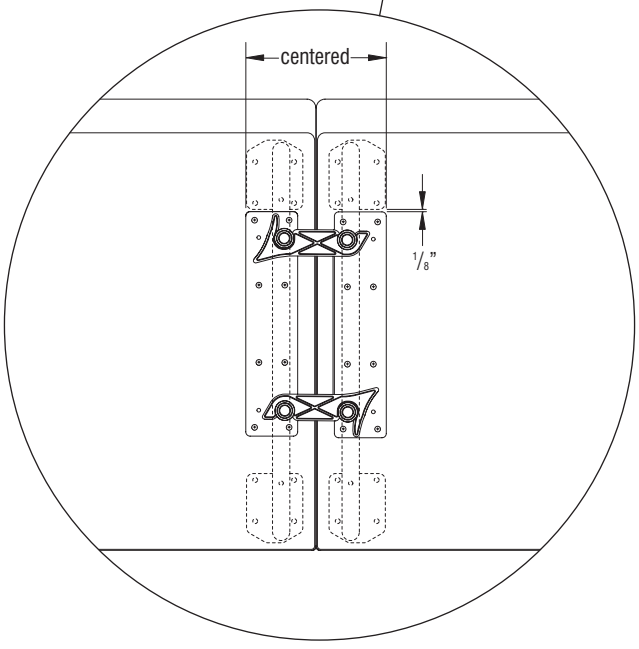


Figure 2 - Bottom View



Detail C - Side-to-Side Ganging

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

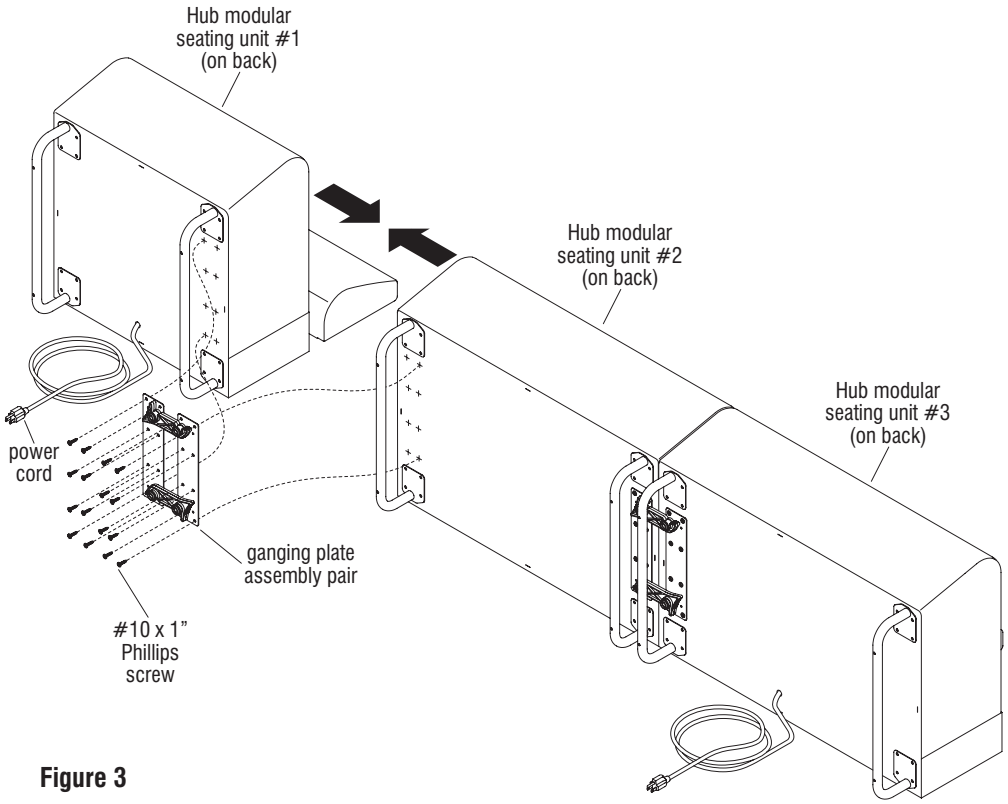


Figure 3

6. Use the mounting holes of the correctly positioned ganging plate assembly pair as a "template" and pre-drill the mounting holes into the bottom of the units using a $^1/_8$" drill bit and power drill.

7. While holding the units tightly together, secure the hooked-together ganging plate assembly pair to the bottom of the two units using a drill driver, #2 Phillips bit and all sixteen #10 x 1" screws provided. Repeat steps 6 & 7 for all units to be ganged side-to-side for the configuration (Figure 3).

   Note: If Hub table, wedge or ottoman units must gang into the configuration, go now to page 10 and follow "Hub Table, Wedge & Ottoman Alignment & Installation". If only in-line seating units are being joined for configuration, continue below.

   Important: If more than three units have been ganged side-to-side for the final configuration, units must be un-hooked so no more than two or three ganged units are turned upright at one time. Units may be re-hooked after all are upright at their final location in step 9.

8. Using two people or more, gently and slowly rotate the ganged seating onto their legs (two to three units maximum) and position the units as desired, carefully moving them across the floor rather than picking them up.

   Note: Damage to hooked-together ganging assemblies is possible if joined, upright units are lifted off the floor and moved. Careful sliding of joined units is advised.

9. Once all units are rotated to their upright position, gang together any un-hooked seating by reaching under the units and latch all hooks to the pegs tightly.

CAUTION

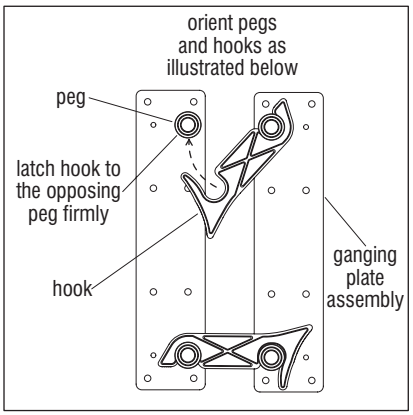
Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Hub Table, Wedge & Ottoman Alignment & Installation

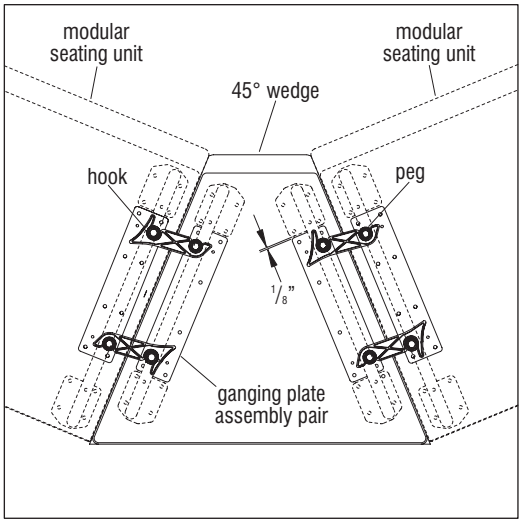
Note: Carefully reference details E, F, G & H on this page for ganger position/alignment and measurements regarding attachment of tables, ottomans & wedges to modular seating.

1. Locate a pair of ganging plate assemblies and orient them as illustrated on a flat, firm surface. Latch the hooks to the opposing pegs, snapping together firmly as illustrated (Detail D).

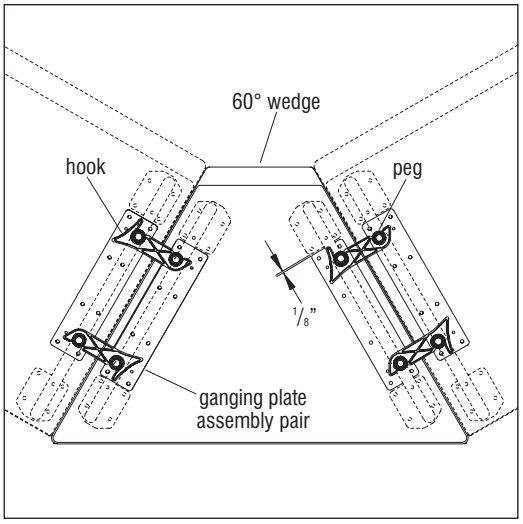
2. Correctly position a ganging plate assembly pair to the bottom of the table, ottoman or wedge, where required to connect to the configuration. Use the mounting holes of the correctly positioned ganging plate as a "drill template" and pre-drill eight mounting holes using $^1/_8$" drill bit and power drill. Then secure the mounting plate to the table, ottoman or wedge first using a drill driver, #2 Phillips bit and all eight #10 x 1" screws provided (Figure 3).



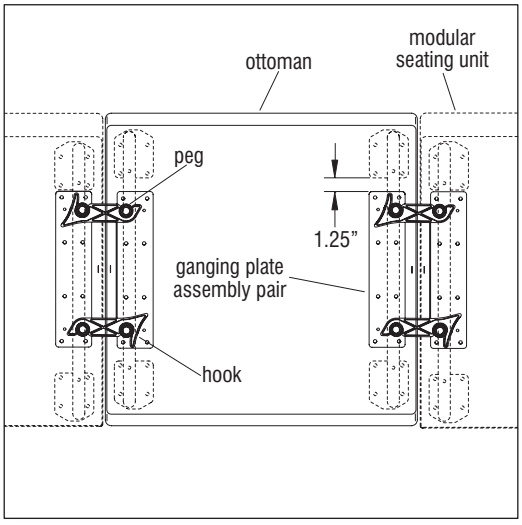
Detail D



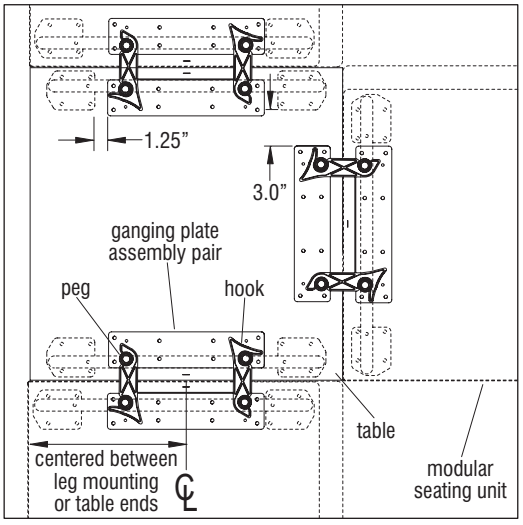
Detail E - 45° Wedge Alignment



Detail F - 60° Wedge Alignment



Detail G - Ottoman Alignment



Detail H - Ottoman Alignment

CAUTION

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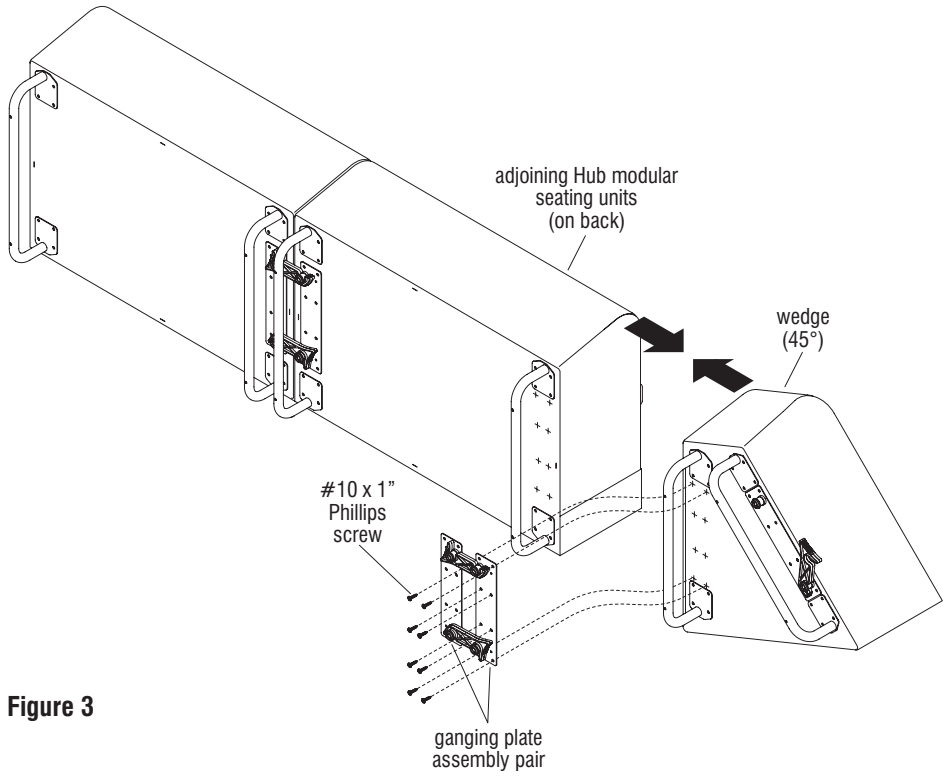


Figure 3

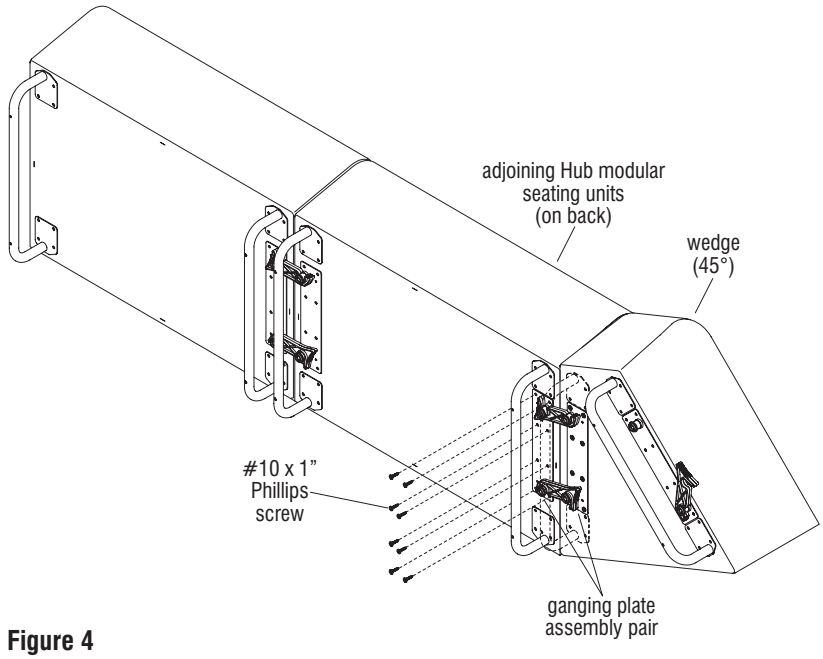


Figure 4

3. Carefully turn the adjoining Hub modular seating unit(s) (which will receive wedge, table or ottoman unit) onto their back side as illustrated. With care, slide the protruding half of the ganging plate assembly pair under the bottom of the seating unit it will attach to. Press units together tightly and hold the unit properly in position following Details E, F, G or H. Using the ganging plate as a "drill template", pre-drill all eight holes to the underside of the seating unit using a $^1/_8$" diameter drill bit. Secure the mounting plate to the seating unit using a drill driver, #2 Phillips bit and all eight #10 x 1" screws provided (Figure 3).

   Note: Any seating units which are hooked to one side of a wedge, table or ottoman unit, must be un-hooked from the unit if another seating unit is to then be aligned, installed and hooked to that wedge, table or ottoman unit on another side. Un-hooking of units longer than two or three is also necessary before turning joined units from their back-side to the upright position.

4. Using two people or more, gently and slowly rotate the ganged seating onto their legs (two to three units maximum) and position the units as desired, carefully moving them across the floor rather than picking them up.

   Note: Damage to hooked-together ganging assemblies is possible if joined, upright units are lifted off the floor and moved. Careful sliding of joined units is advised.

5. Once all units are rotated to their upright position, gang together any un-hooked seating by reaching under the units and latch all hooks to the pegs tightly.

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

MyWay Ganger Overview
The Ganger kit consists of a pair of ganging plate assemblies. Each ganging plate of the pair comes fully assembled with two pegs, one hook and eight #10 x 1" mounting screws per assembly (Detail A).

Important: Depending on size, only two to three seating units may be ganged together at one time when turned upright from their backs. If more than three units need to be ganged, assemble ganging plate assemblies to them in groups of two or three. Then unhook the ganging plate assemblies, turn the units upright and put into position before final re-hooking.

Caution: MyWay seating units containing any power options must not be plugged into the power supply receptacles until all units are at their final upright installation location and all ganging assemblies are connected together properly.

Tools Required
- Drill
- #2 Phillips driver bit
- $^1/_8$" drill bit
- Tape measure

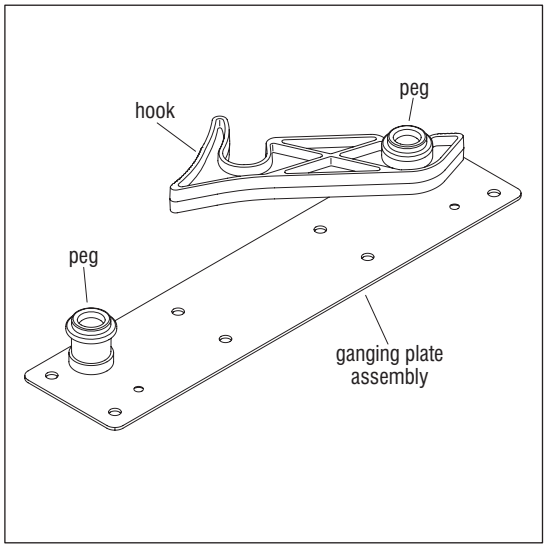
MyWay Ganging Assembly

Note: Two or more people are needed to complete the steps in this instruction. Care must be taken to align seating units in a uniform manner and to press them tightly together for the ganging process.

1. Reference the space-planning layout to arrange seating units at their approximate final location in the room.

2. To gang side-to-side (in-line), carefully tip two or three seating units onto their backside on a soft protective surface to position for ganging (Figure 1).

3. Position MyWay seating units together so that bottoms are aligned and flush (Figure 1).



Detail A

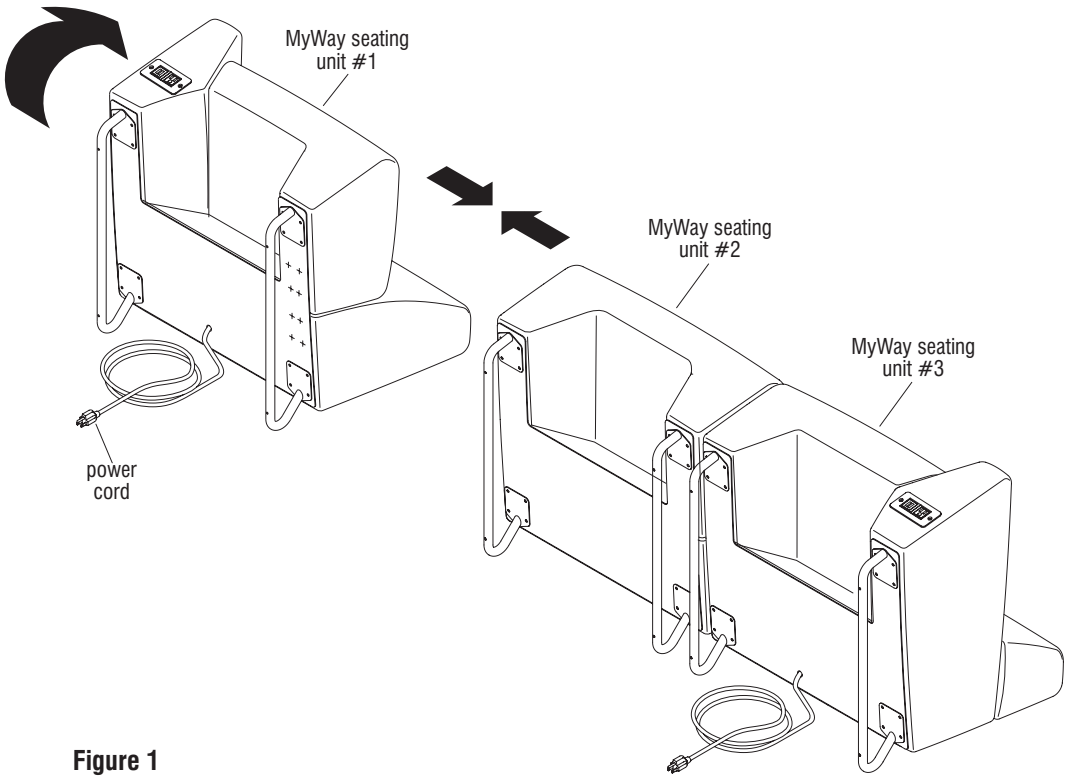
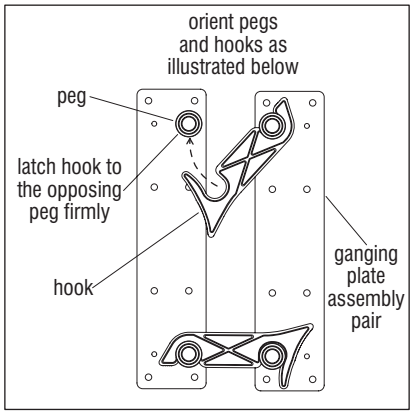


Figure 1

CAUTION

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Detail B

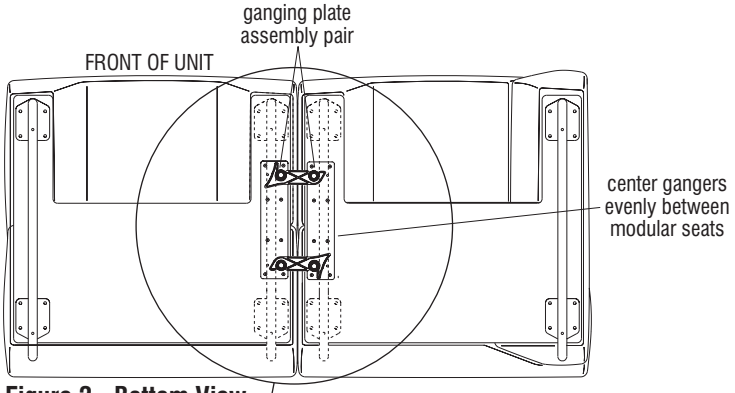
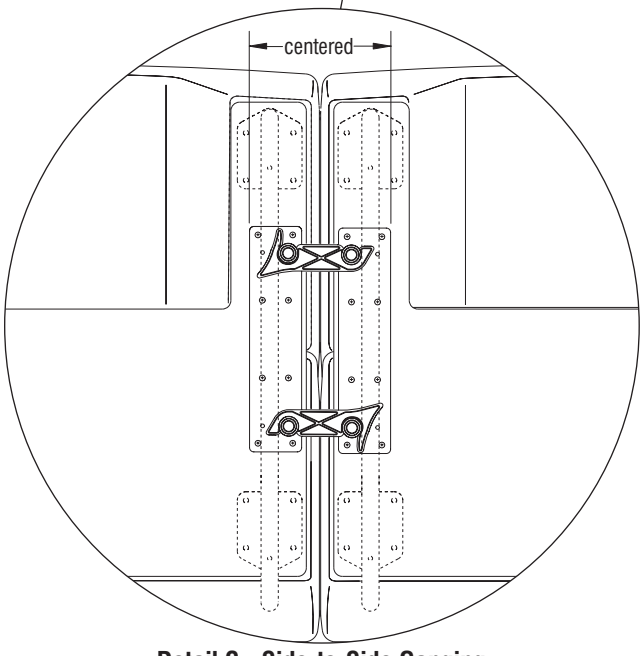


Figure 2 - Bottom View



Detail C - Side-to-Side Ganging

4. Locate a pair of ganging plate assemblies and orient them as illustrated, on a flat, firm surface. Latch the hooks to the opposing pegs, snapping together firmly (Detail B).

5. To install ganging plate assemblies, one person must first hold two MyWay seating units tightly together while also holding seat bottoms flush. Then, another person must position the joined pair of ganging plates centered evenly between the units (Figure 2 & Detail C).

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

MyWay Ganging Assembly (cont.)

6. Use the mounting holes of the correctly positioned ganging plate assembly pair as a "template" and pre-drill the mounting holes into the bottom of the units using a 1/8" drill bit and power drill.

7. While holding the units tightly together, secure the hooked-together ganging plate assembly pair to the bottom of the two units using a drill driver, #2 Phillips bit and all sixteen #10 x 1" screws provided. Repeat steps 6 & 7 for all units to be ganged side-to-side for the configuration (Figure 3).

   Important: If more than three units have been ganged side-to-side for the final configuration, units must be un-hooked so no more than two or three ganged units are turned upright at one time. Units may be re-hooked after all are upright at their final location in step 9.

8. Using two people or more, gently and slowly rotate the ganged seating onto their legs (two to three units maximum) and position the units as desired, carefully moving them across the floor rather than picking them up.

   Note: Damage to hooked-together ganging assemblies is possible if joined, upright units are lifted off the floor and moved. Careful sliding of joined units is advised.

9. Once all units are rotated to their upright position, gang together any un-hooked seating by reaching under the units and latch all hooks to the pegs tightly.

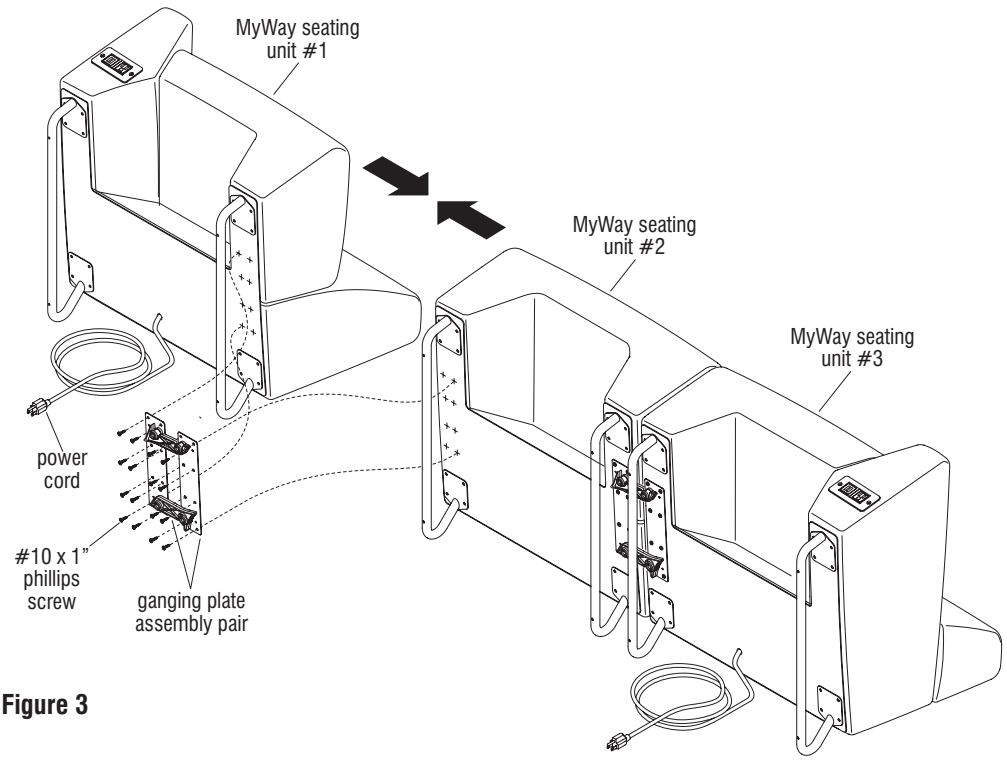


Figure 3

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P.O. Box 8100
Green Bay, Wisconsin 54308-8100
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