Repair & Replacement Instructions ■

Dōni™ Seating

Backrest Replacement

November 2019

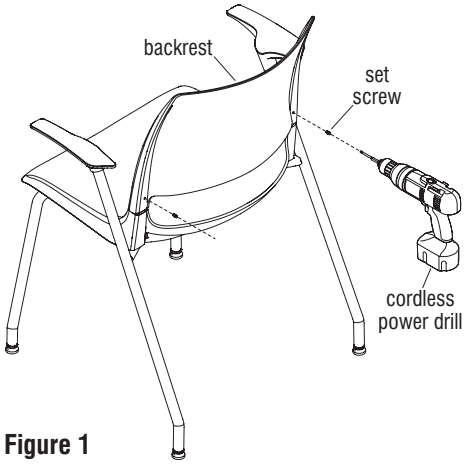
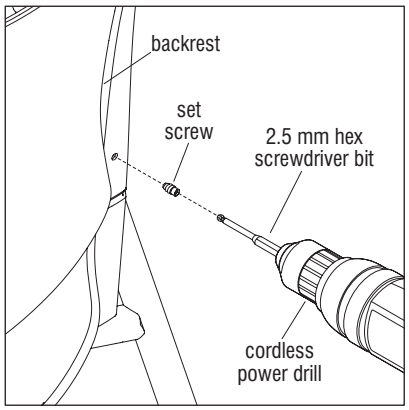


Figure 1



Detail A

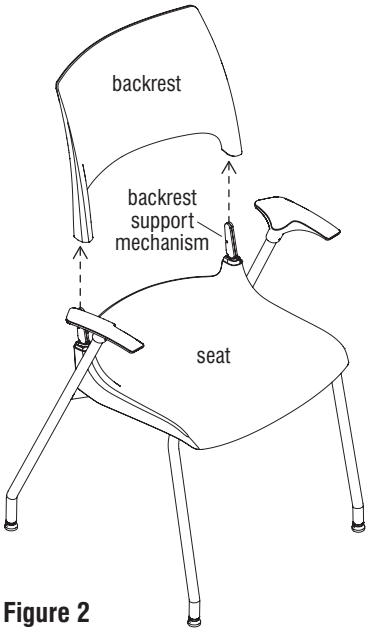


Figure 2

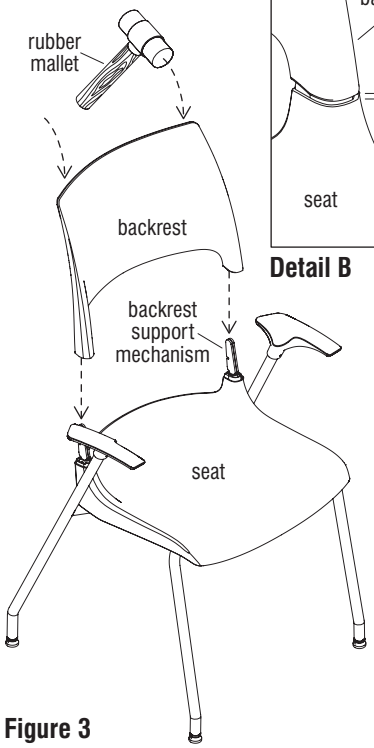
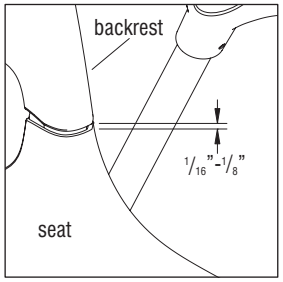


Figure 3



Detail B

Tools Required

- Cordless power drill
- 2.5 mm hex screwdriver bit
- Rubber mallet

Doni Back Removal & Replacement

1. Place the chair upright on the floor. Using a cordless power drill and 2.5 mm hex screwdriver bit, remove the two set screws securing the backrest to the seat as illustrated in Figure 1 & Detail A.

2. Holding the chair firmly to the ground, pull up on the Doni backrest to remove it from the frame (Figure 2).

   Caution: Do not misalign and force the backrest down unto the backrest support mechanism, as damage will occur to the assembly.

3. Carefully slide the new Doni backrest onto the backrest support mechanism evenly to prevent misalignment. Slide the backrest down the mechanism until it is seated firmly in place and there is at least a $^1/_{16}$" to $^1/_8$" gap between the backrest and seat along the front edge (Detail B). If the gap between the backrest and seat is larger than $^1/_8$", use a rubber mallet and lightly tap the top corners of the backrest until seated (Figure 3).

   Caution: When installing set screws, be careful to not strip the threads by overtightening. It is recommended to use new set screws when replacing the back.

4. Using a cordless power drill and 2.5 mm hex screwdriver bit, secure the backrest to the seat by inserting and tightening two set screws until the set screws are seated. The end of the set screw will be approximately $^3/_{64}$" below the plastic surface when seated properly (Detail A).

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

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