Assembly Instructions ■

Dōni™ Stack Chair Transport Dolly

November 2016

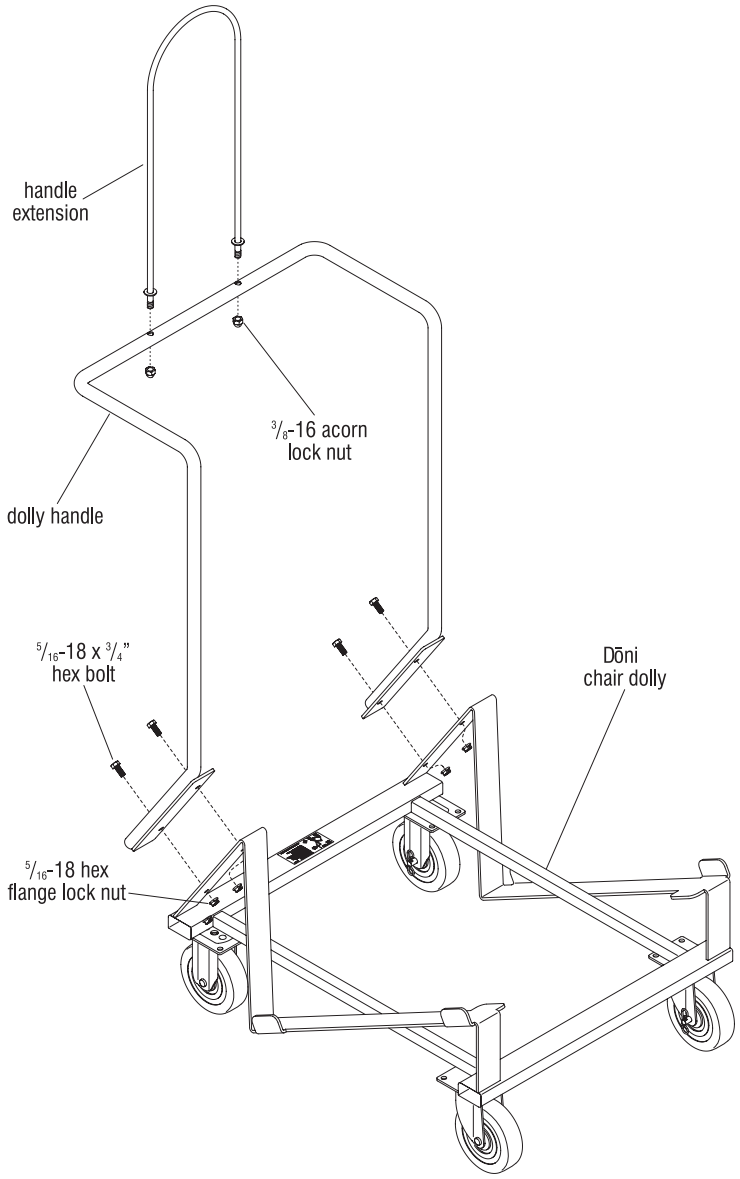


Figure 1

1. Position the dolly handle mounting flanges against the chair dolly mounting locations as illustrated and align four mounting holes. Using four $^{5}/_{16}$-18 x $^{3}/_{4}$" hex bolts and hex flange lock nuts, secure the handle to the dolly (Figure 1).

2. Insert the threaded ends of the handle extension through the mounting holes in the top of the dolly handle and secure using two $^{3}/_{8}$-16 acorn lock nuts (Figure 1).

3. Reference the Dōni Dolly label on the unit for proper use of the dolly (Figure 1).

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

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Assembly Instructions ■

Dōni™ Stack Chair Ganger Kit

May 2016

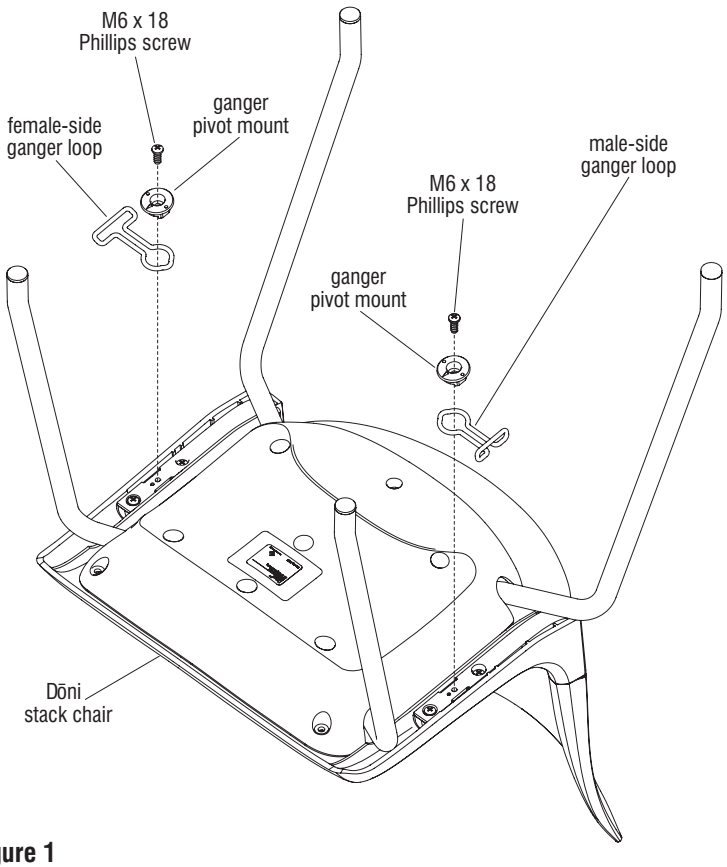


Figure 1

1. Carefully turn the Dōni stack chair upside down onto a soft, protective surface such as the seat of another chair (Figure 1).

   Note: Ganger loops are provided as male and female in design, and one of each is installed to the underside of a chair. It is important to always install the same style loop on the same side for every chair receiving ganger loops (i.e. female loop always installed to the left-hand side and male ganger loop always to the right-hand side as shown (Figure 1).

2. Position a female-side ganger loop over the mounting location at the left-hand side of the chair as illustrated, Next, insert a M6 x 18 Phillips screw through a ganger pivot mount as illustrated and rotate the ganger mount such that the arrow points to the front of the chair as illustrated (Figure 1).

3. Set the ganger pivot mount with screw over the mounting end of the female-side ganger loop and install to underside of chair. Repeat procedure for male-side ganger loop at right-hand side of chair (Figure 1).

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