Assembly Instructions ■

Pillar® Tables

June 2019

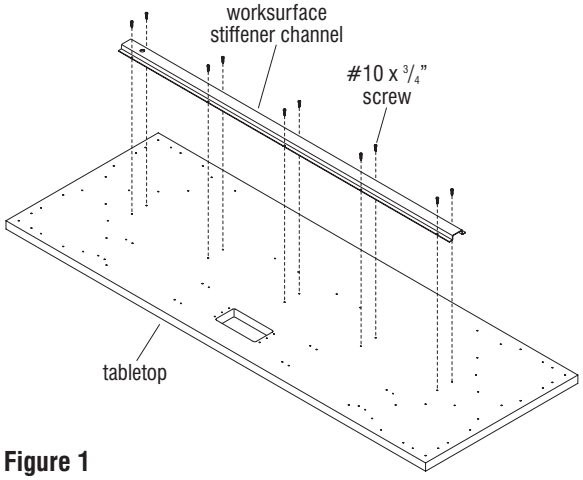


Figure 1

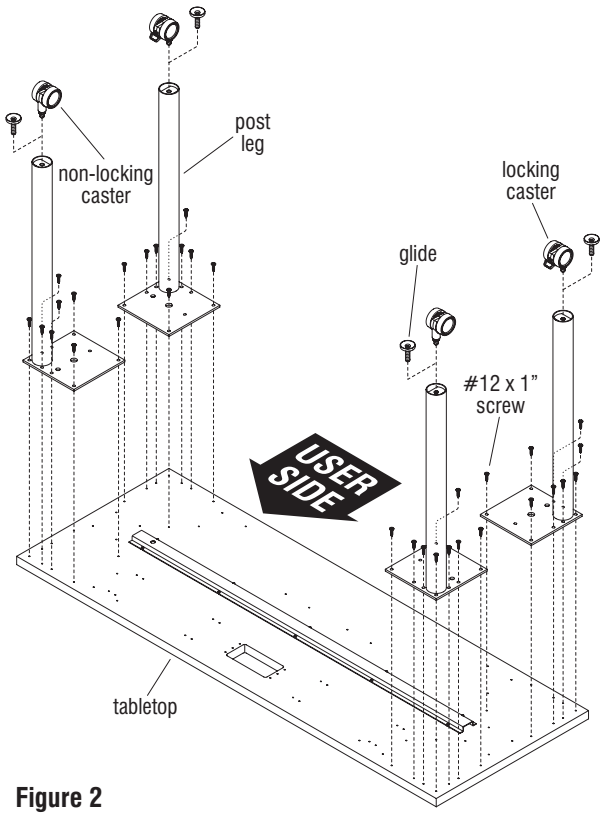


Figure 2

Post Legs & Worksurface Stiffener to Tabletop Assembly

Important: The following instructions illustrate assembly of a 24" x 66" rectangular Pillar table with four post legs and a worksurface stiffener. Your table may require a different number of legs, in a different configuration. See pages 2 & 4 for "Table Leg Configurations".

1. Carefully remove contents from shipping cartons and identify parts and hardware supplied.

   Note: Worksurface stiffener channels are only used on Pillar tables 66" and longer that are not specified with middle legs.

2. Place tabletop upside down on a soft, protective surface. If stiffener channel is provided, position it onto the center of the tabletop underside, aligning the stiffener mounting holes with the pre-drilled holes in the table. Secure stiffener to top using #10 x 3/4" screws through all stiffener mounting holes provided (Figure 1).

3. Position each post leg over pre-drilled mounting holes in the underside of the tabletop as illustrated. Secure the post legs to the top using eight #12 x 1" screws through each base (Figure 2).

   Note: It is important to use all eight #12 x 1" screws when attaching each post leg to the tabletop, to ensure table stability.

4. Locking and non-locking casters are provided. Locking casters shall be installed to the legs along the front user side of the table, and non-locking casters shall be installed to the legs along the rear side of the table. Use a 19 mm open-end wrench to tighten casters to the foot of each leg (Figure 2).

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Furnishing Knowledge®

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Wireway Managers

5. If Velcro® wire managers are provided, locate pre-drilled holes at underside of table and install with four #10 x $^5/_8$" screws using two steel position tabs each as illustrated (Figure 3).

6. If vertical wire manager is provided, route the wire infeed (customer supplied, not shown) along the leg, then snap the wire manager to the post with the infeed in between. Vertical wire manager easily snaps on and off the leg, to add or reconfigure wire infeeds (Figure 4).

7. Carefully turn the table to the upright position.

8. To install power and data, reference instruction sheet included with electrical components.

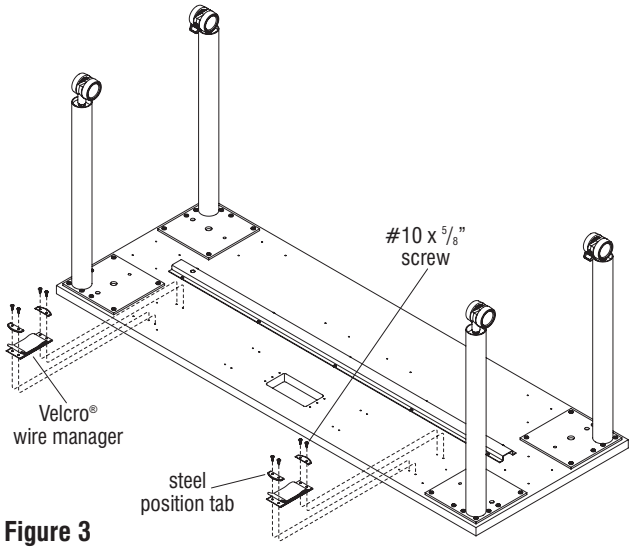


Figure 3

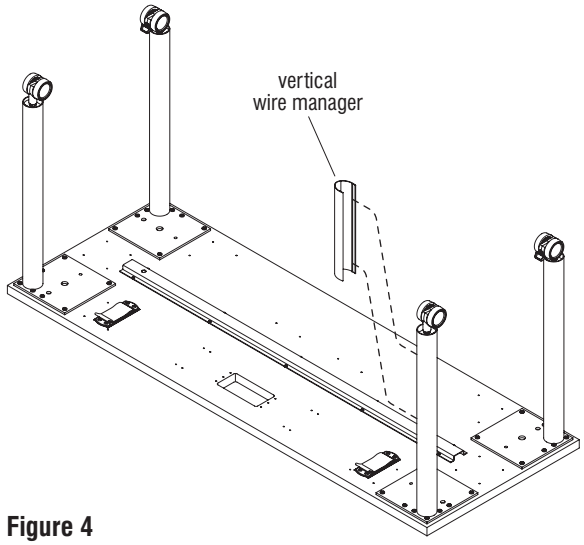
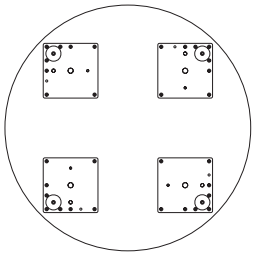


Figure 4

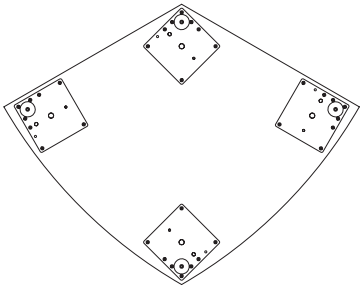
Table Leg Configurations

Note: It is important to orient bases of post legs to align with all pre-drilled holes in underside of tabletop. Use all eight #12 x 1" screws when attaching each post leg to the tabletop, to ensure table stability.

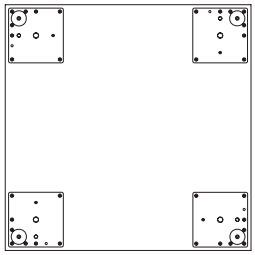
Note: Stiffeners are required on Pillar tables that are 66" and longer that don't have middle legs with the exception of the trapezoid table.



Round Table - 36-60"



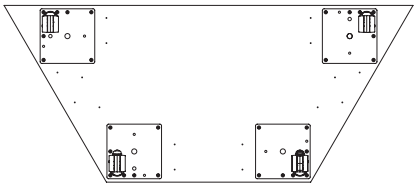
Diamond Table - 30-36"



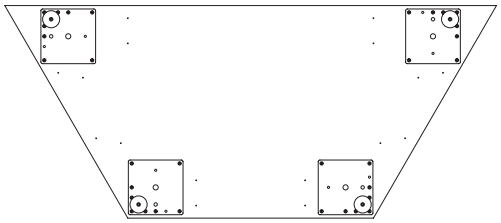
Square Table - 36-60"

CAUTION

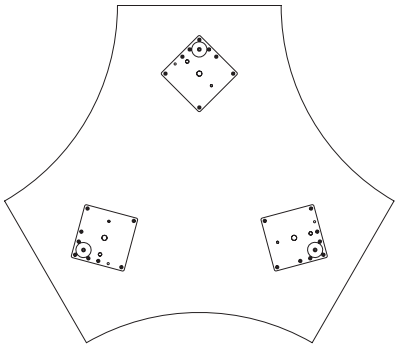
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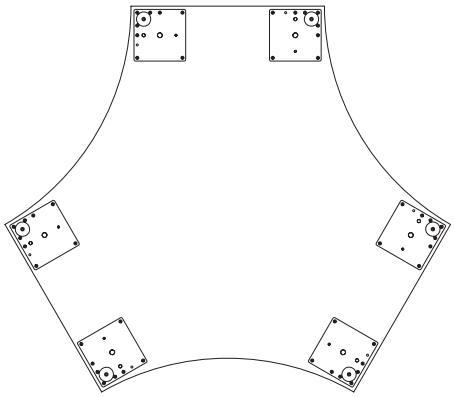
Trapezoid Table - 30" x 60"



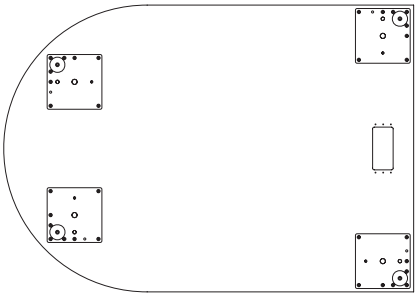
Trapezoid Table - 36" x 72"



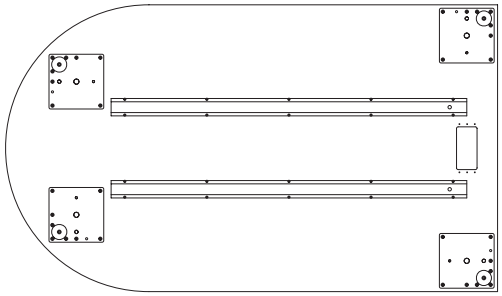
Sprocket Table 3-Legs - 24-30"



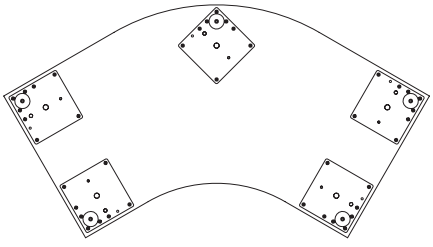
Sprocket Table 6-Legs - 30"



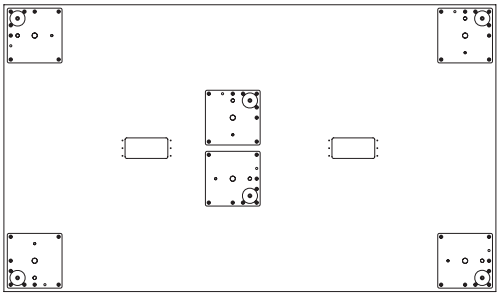
D-Shape Table - 42-48" x 60"



D-Shape Table - 42-48" x 72"



120° Table - 20" x 24-30"



Large Rectangular Table - 42-48" x 72-96"

Table Leg Configurations

Note: It is important to orient bases of post legs to align with all pre-drilled holes in underside of tabletop. Use all eight #12 x 1" screws when attaching each post leg to the tabletop, to ensure table stability.

Note: Stiffeners are required on Pillar tables that are 66" and longer that don't have middle legs with the exception of the trapezoid table.

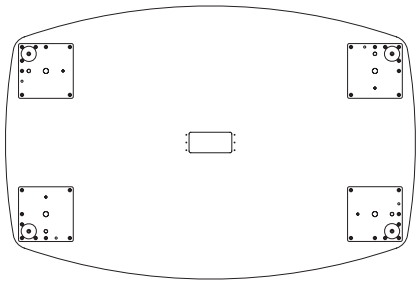
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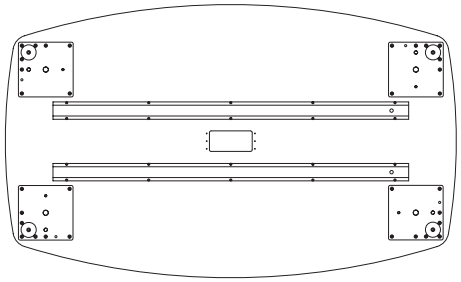
Table Leg Configurations (cont.)

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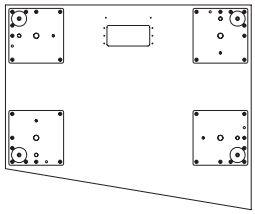
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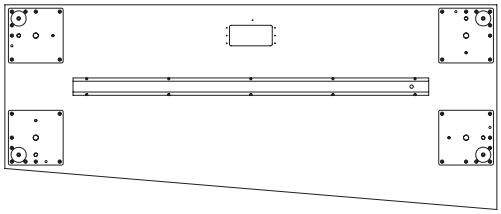
Boat Table - 30-36" x 60"



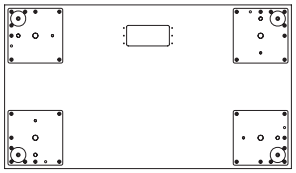
Boat Table - 30-42" x 66-72"



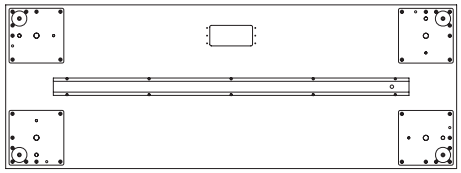
Reduction Table - 30-36" x 36-60" x 24-36"



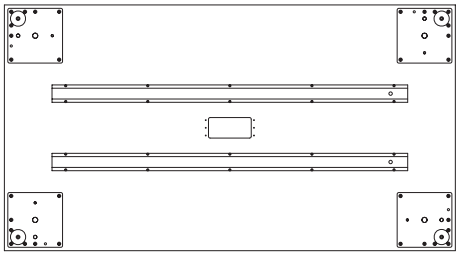
Reduction Table - 30-36" x 72" x 24-42"



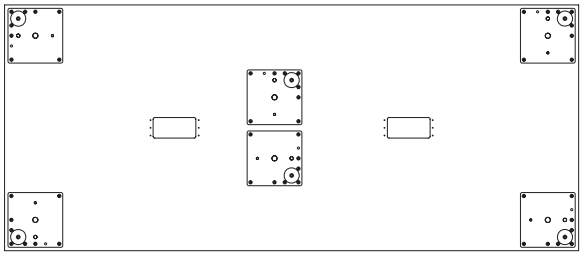
Rectangular Table - 24-36" x 42-60"



Rectangular Table - 24-30" x 66-72"



Rectangular Table - 36" x 66-72"



Rectangular Table - 36" x 84-96"

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