Assembly Instructions ■

WorkUp® Adjustable Table

Model CB

January 2019

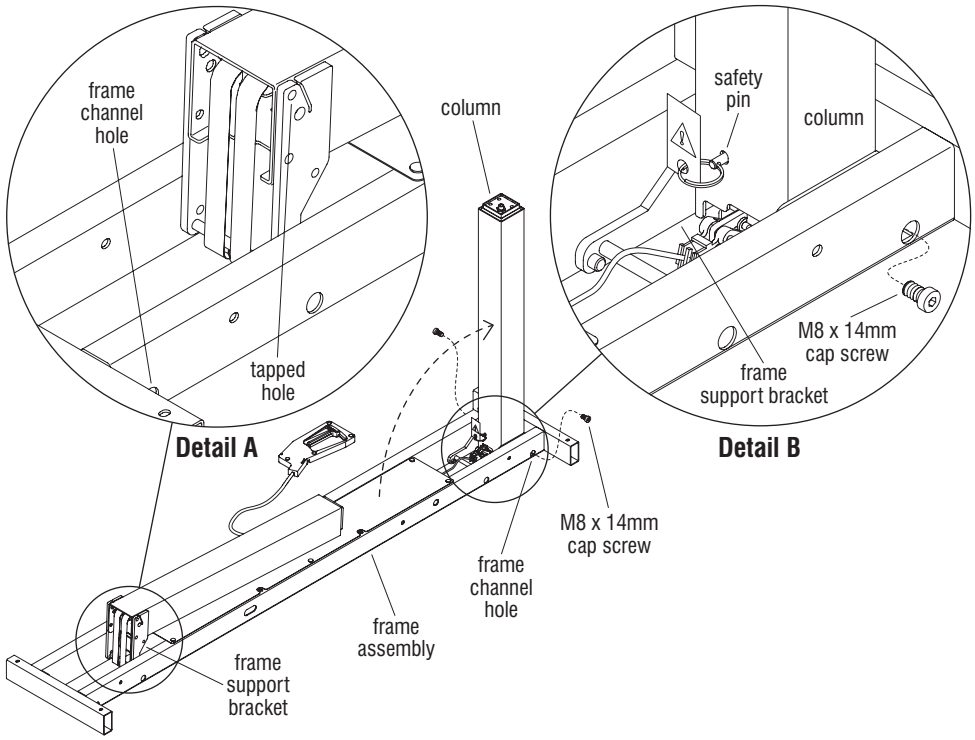


Figure 1

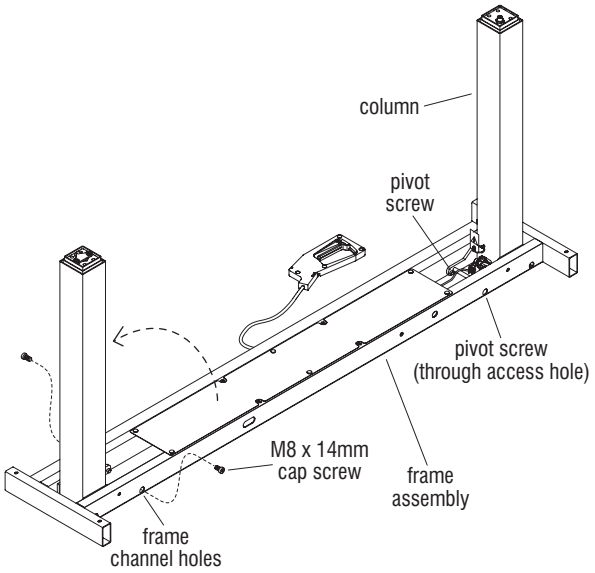


Figure 2

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Frame Assembly

WARNING: The columns of this table base contain high force springs that are sized to lift the worksurface and accessories. If the release lever is activated when the table is inverted, or before the worksurface is installed, the lack of weight on the columns will allow the columns to extend suddenly with great force. Sudden extension will damage the table and could cause serious injury.

DO NOT REMOVE SAFETY PIN (RING) OR WARNING TAG UNTIL TABLE IS COMPLETELY ASSEMBLED AND IN THE UPRIGHT POSITION.

Tools Required:

- #2 Phillips Screwdriver
- #3 Phillips Screwdriver
- 5mm Hex Key
- 6mm Hex Key

Note: Before discarding any packaging, confirm all components received against the packing list.

Note: Assembly should be done on a clean, flat, and soft, surface.

1. Position the folded frame assembly as illustrated, onto a soft, protective surface. Rotate the top-most of the two columns up vertically until the two tapped holes in the column align with the frame channel holes (Figure 1 & Detail B).

2. Loosely insert two M8 x 14mm screws from the outside, at each side of the frame support bracket, through the frame channel holes and into the inner tapped holes. Do not tighten at this time (Figure 1 & Detail B).

   Note: See Detail A of the lower-folded column to identify the tapped hole of the column, and the frame channel holes which are similar for the "top-most" column of Detail B.

3. Locate the two pivot screws, one on each side of the frame assembly. Using a 6mm Hex Key, tighten both pivot screws, then tighten each of the four installed screws from step 2 above. Tighten all screws to 7 ft/lbs (Figure 2).

4. Repeat the steps above for the second column (Figures 1 & 2, Details A & B).

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CAUTION

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Note: When tightening the M8 screws into the top of the column, start by twisting in all four screws "finger tight". Then tighten the screws one quarter turn at a time using a diagonal tightening pattern as shown in Detail B. Repeat the diagonal pattern until all four screws are tight.

Note: Refer to Detail C to identify columns "A" and "B".

Foot-to-Column "A" Assembly

1. With the base inverted, place a foot over the end of column "A" so the column fits into the square hole in the foot. The holes in the foot should line up with the four holes in the column end. The short threaded rod that protrudes from the column end should also line up with a hole in the foot. If not the foot needs to be removed and repositioned (Figure 3 & Detail C).

2. Attach the foot using four M8 x 20mm screws and four 8mm flat washers (Figure 3).

   Note: If the roller foot option was purchased, one foot will have pre-assembled rollers.

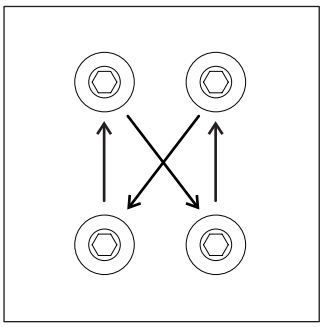
3. Thread a leveling glide into the holes at the ends of the foot (Figure 3).

Foot-to-Column "B" Assembly

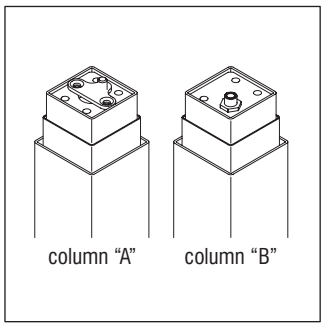
1. Place a foot over the end of column "B" so the column fits into the square hole in the foot. The holes in the foot should line up with the three holes and special nut in the column end. If not, the foot needs to be removed and repositioned (Figure 3 & Detail B).

2. Attach the foot using three M8 x 20mm screws with three 8mm flat washers, and one M8 x 8mm screw with one 10mm flat washer (Figure 3).

3. Thread a leveling glide into the holes at the ends of the foot (Figure 3).



Detail B



Detail C

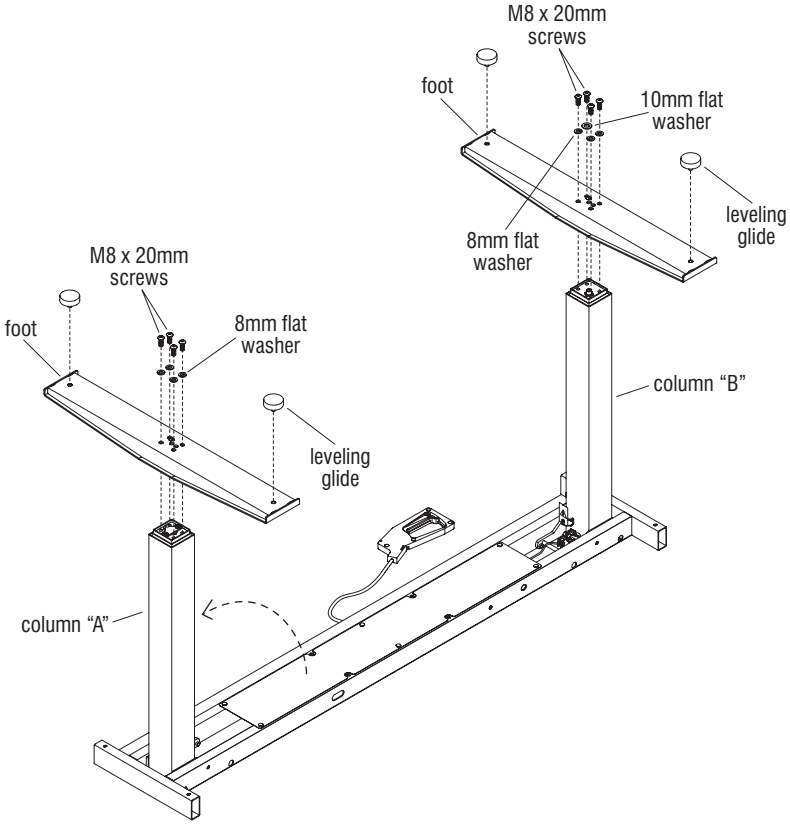


Figure 3

CAUTION

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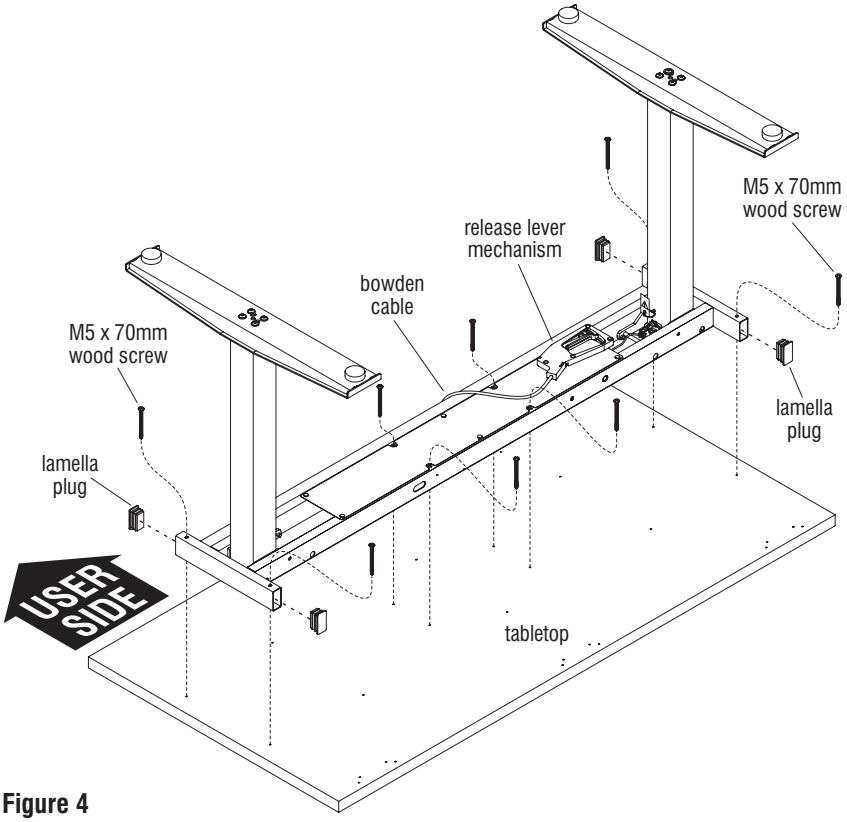


Figure 4

Base-to-Tabletop Assembly

1. To avoid scratching the tabletop, place it upside down on a soft, protective surface (Figure 4).

2. Rest the release lever mechanism on top of the frame assembly as illustrated in Figure 4. Slide excess bowden cable into the frame assembly to prevent kinking of the cable when mounting frame assembly to the tabletop (Figure 4).

3. Position the frame assembly onto the center of the tabletop underside, making sure that the release mechanism on the frame assembly faces the user side. Align the eight mounting holes on the frame with the pre-drilled holes on the tabletop (Figure 4).

4. Attach the frame assembly to the pre-drilled holes in the tabletop using eight M5 x 70mm screws (Figure 4).

5. Press four lamella plugs into the open ends of the frame near the columns as illustrated (Figure 4).

CAUTION

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Wire Trough (optional)

Note: The wire trough is an accessory that must be ordered separately.

Note: If the wire trough will mount centered over the frame assembly, the release mechanism must rest on top of the frame assembly to properly nest inside the wire trough once installed. Slide excess bowden cable into the frame assembly to prevent kinking of the cable when mounting wire trough to the tabletop (Figure 5).

1. An optional wire trough may mount to the underside of the tabletop, centered over the frame assembly of any depth table, as illustrated in Detail D. If the tabletop depth is 36", the wire trough can mount behind the frame assembly as illustrated in Detail E.

2. Align the wire trough mounting holes to the appropriate holes in the tabletop. Using six #10 x $^5/_8$" pan head screws, secure the wire trough to the tabletop as illustrated (Figure 5, Details D or E).

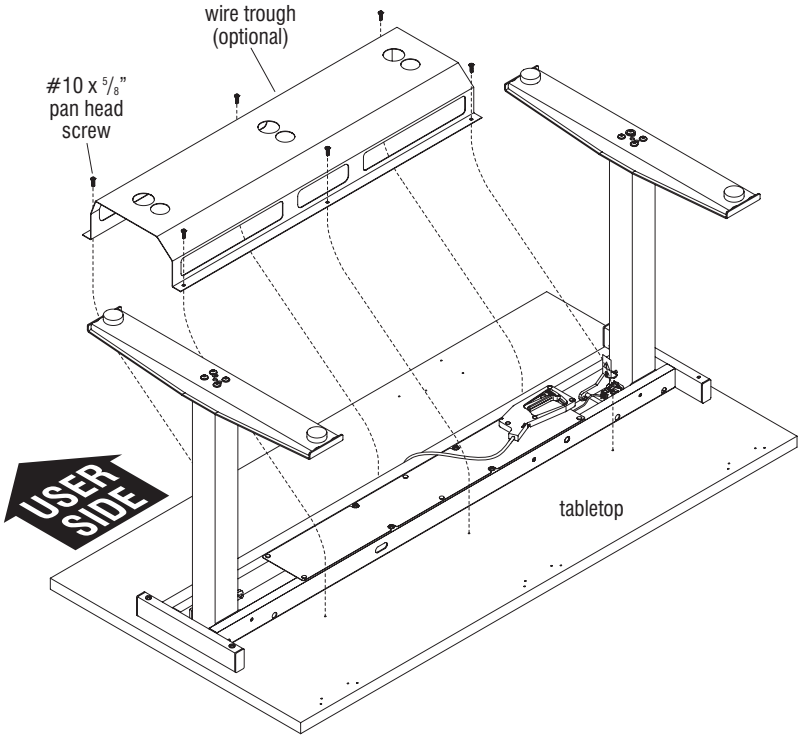
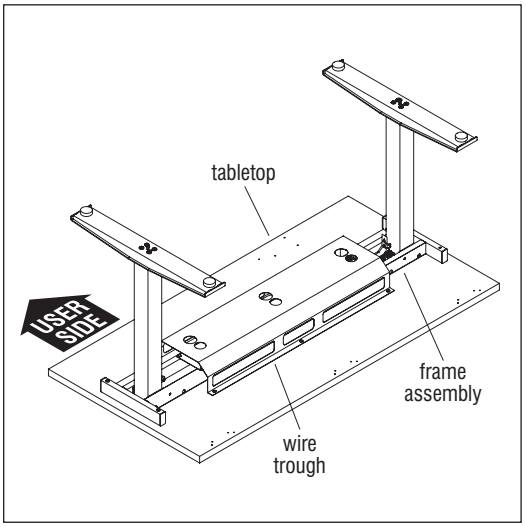
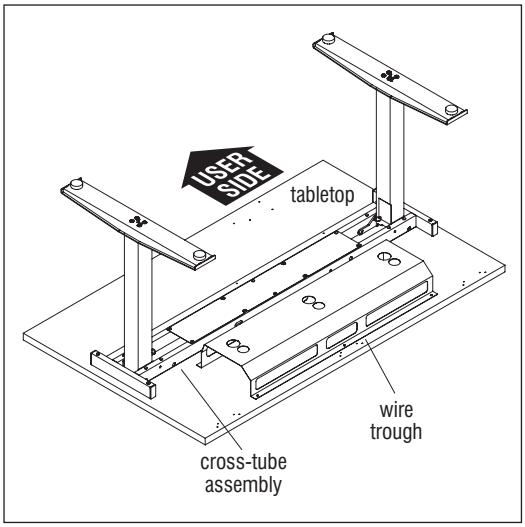


Figure 5



Detail D - 24", 30" or 36" Centered Wire Trough



Detail E - Behind Frame Assembly 36" Tabletop Depth

CAUTION

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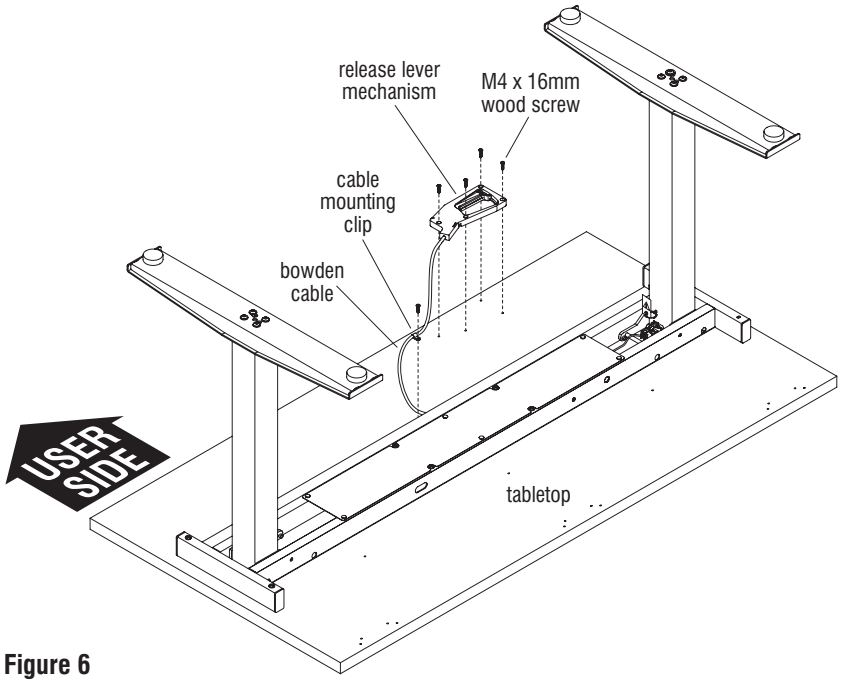


Figure 6

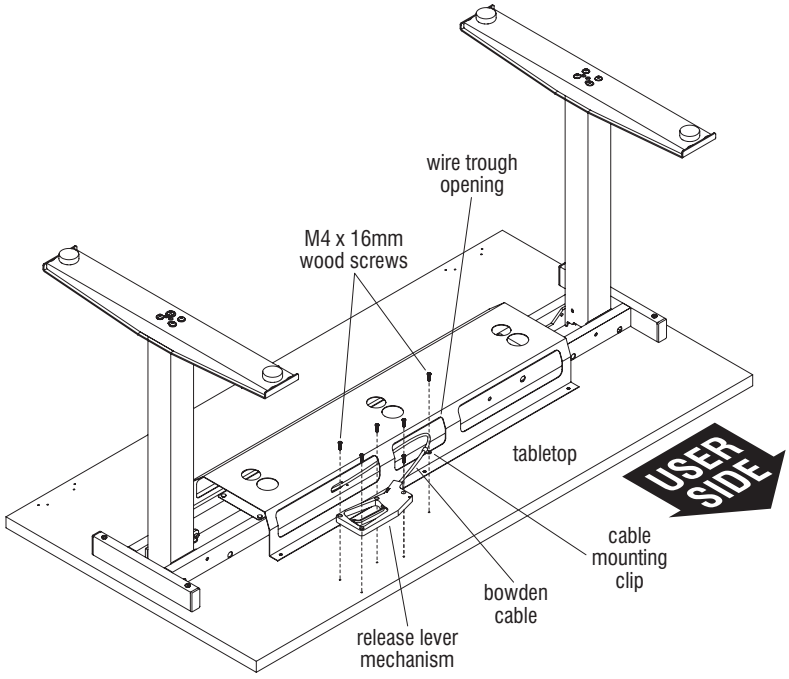


Figure 7

Note: If an optional wire trough is mounted behind the frame assembly or if no wire trough is present, proceed to "Release Lever Mechanism Installation" instructions on this page. If an optional wire trough is installed centered over the frame assembly, proceed to "Center Mounted Wire Trough Release Lever Mechanism Installation" instructions on this page.

Release Lever Mechanism Installation

Note: Install the bowden cable with as large of a radius as possible, to assure smoother releasing of lever. Never kink the cable.

1. Locate the four pre-drilled mounting holes for the release lever mechanism at the user side of the tabletop. Align the release mechanism holes to pre-drilled holes on the tabletop. Attach the release mechanism to the tabletop using four M4 x 16mm screws (Figure 6).

2. Position a cable mounting clip onto the bowden cable at a location midway along the cable and secure with screw provided to the underside of the tabletop (Figure 6).

Center Mounted Wire Trough Release Lever Mechanism Installation

Note: Install the bowden cable with as large of a radius as possible, to assure smoother releasing of lever. Never kink the cable.

1. Guide the release lever mechanism through the wire trough opening towards the four pre-drilled mounting holes for the release mechanism at the user side of the tabletop. Align the release mechanism holes to pre-drilled holes on the tabletop. Attach the release mechanism to the tabletop using four M4 x 16mm screws (Figure 7).

2. Position a cable mounting clip onto the bowden cable at a location midway along the cable and secure with screw provided to the underside of the tabletop (Figure 7).

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Final Assembly

1. Carefully invert the table to its upright position. **Caution:** The table is very heavy. Use two or more people.

2. Move the table to it's final location and adjust the leveling glides to level the table.

3. Remove safety pin (ring) and warning tag only after table is standing upright.

Table Operation

Note: When adjusting the table up or down, always make sure area is cleared of any obstructions or pinch points.

1. The table height can be adjusted by pulling the release lever toward you with one hand and using the opposite hand to raise or lower the table (Figure 8).

   Warning: Table may raise up or fall downward when release lever is pulled. It is designed to be balanced when the lifted weight is at the mid point of load rating.

2. The cable tension has been preset at factory, but can be adjusted for the following:
   - If table does not lock into place when release lever is released, turn cable adjustment nut in $^1/_2$ turn and recheck.
   - If table stays locked in one place or adjusts slowly, turn cable adjustment nut out $^1/_2$ turn and recheck (Figure 8).

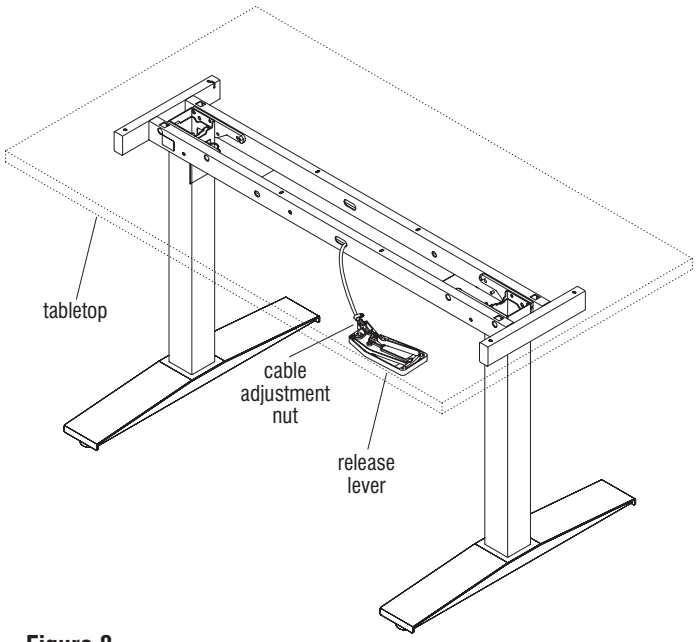


Figure 8

WorkUp® Adjustable Table - Model CB

Assembly Instructions

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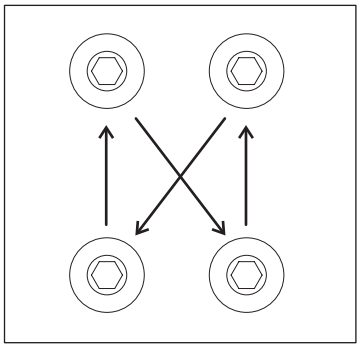
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Assembly Instructions ■

WorkUp® Adjustable Table

Model CR

April 2019



Detail A

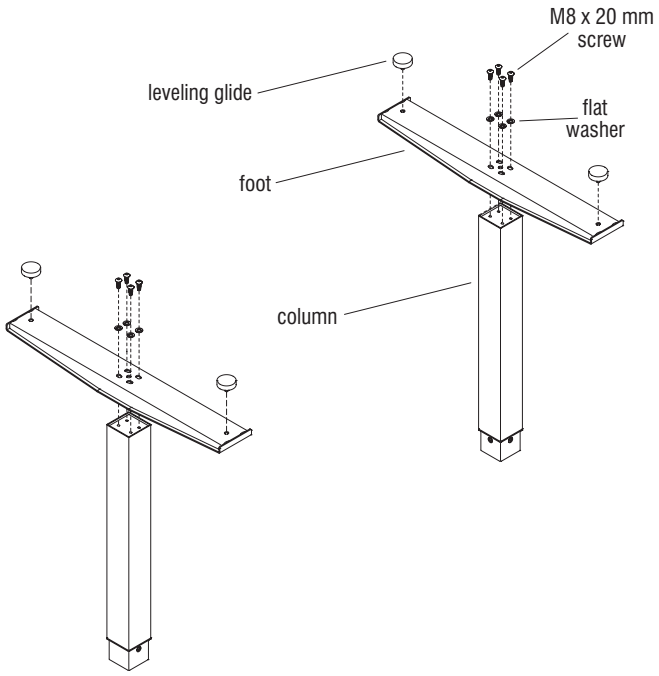


Figure 1

Tools Required

- #3 Phillips Screwdriver
- 5 mm Hex Key

Note: Before discarding any packaging, confirm all components received against the packing list. Table assembly should be done on a soft, protective surface.

Note: When tightening the M8 screws, first twist in all four screws "finger tight". Then tighten the screws one quarter turn at a time using a diagonal tightening pattern as shown in Detail A. Repeat the diagonal pattern until all four screws are tight (Detail A & Figure 1).

Feet-to-Columns Assembly

1. Set a column on end with the smaller (inner) square tube on the floor. The threaded holes visible on the end of the column will be in a rectangular (not square) pattern (Figure 1).

2. Place the foot over the column end so the column fits into the square hole in the foot. The slotted holes in the foot should line up with the four holes in the column end. If not the foot needs to be removed and repositioned at 90 degrees (Figure 1).

3. Attach the foot using four M8 x 20 mm screws and four 8 mm flat washers, tightening each screw one quarter turn at a time in a diagonal pattern until all four screws are tight (Figure 1 & Detail A).

4. Thread leveling glides into the holes at the ends of the foot (Figure 1).

   Note: If the roller foot option was purchased, one foot will have pre-assembled rollers.

5. Repeat steps 1 through 4 for the second foot and column (Figure 1).

CAUTION

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Furnishing Knowledge®

CAUTION

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Tabletop Support to Columns Assembly

1. With the foot/column assemblies upright, place the connecting rod into the hex shaped holes on the inside of each column. At this time be sure the other hex bushing in each column is facing the same direction. This direction will become the front of the table. If the two remaining hex bushings are facing opposite directions, rotate one foot/column assembly so the two hex bushings are facing the same direction (Figure 2).

   Note: Be careful not to rotate the hex bushings on columns until the table is assembled. Doing so will adjust the columns to different heights.

2. Place the foot/column assembly between the angle members of the tabletop support and align the four holes in one end of the support with the four holes in the column (Figure 2).

3. Attach the tabletop support using four M8 x 35 mm screws, tightening each screw one quarter turn at a time in a diagonal pattern until all four screws are tight (Figure 2 & Detail A).

4. Attach the second foot/column in the same manner (Figure 2).

Base-to-Tabletop Assembly

Note: The tabletop is pre-drilled for installation of all components.

1. To avoid scratching the tabletop place it with the top side down on a soft, protective surface.

2. Place the tabletop support with columns on the drilled face of the tabletop so the heads of the M8 bolts set into the pockets milled in the tabletop. The support should now be flush with the tabletop (Figure 3).

3. Move the tabletop support with columns slightly to align the holes in the tabletop with those in the support (Figure 3).

4. Attach the tabletop support to the tabletop using #12 x 1" tapping screws in each available hole (Figure 3).

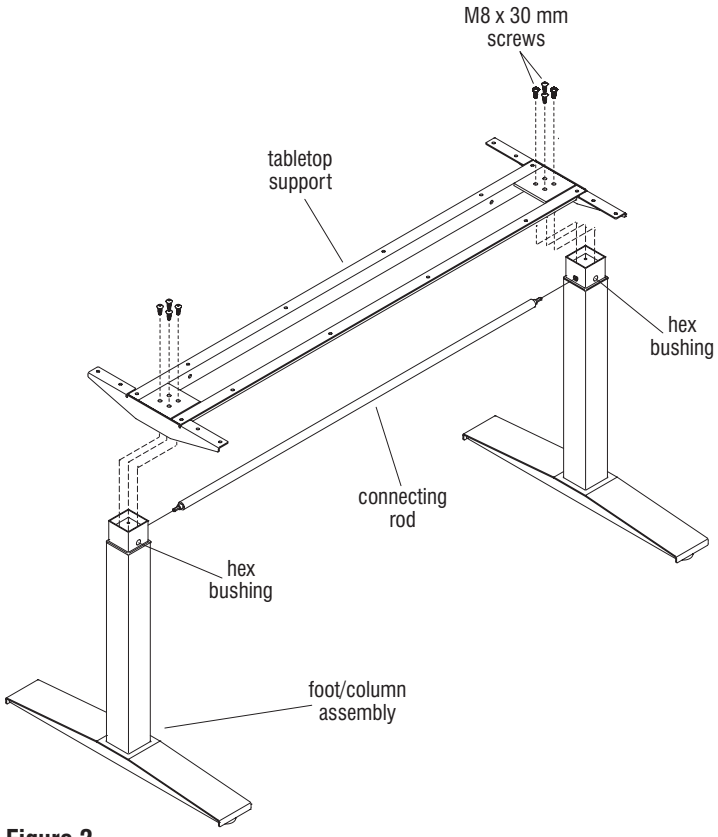


Figure 2

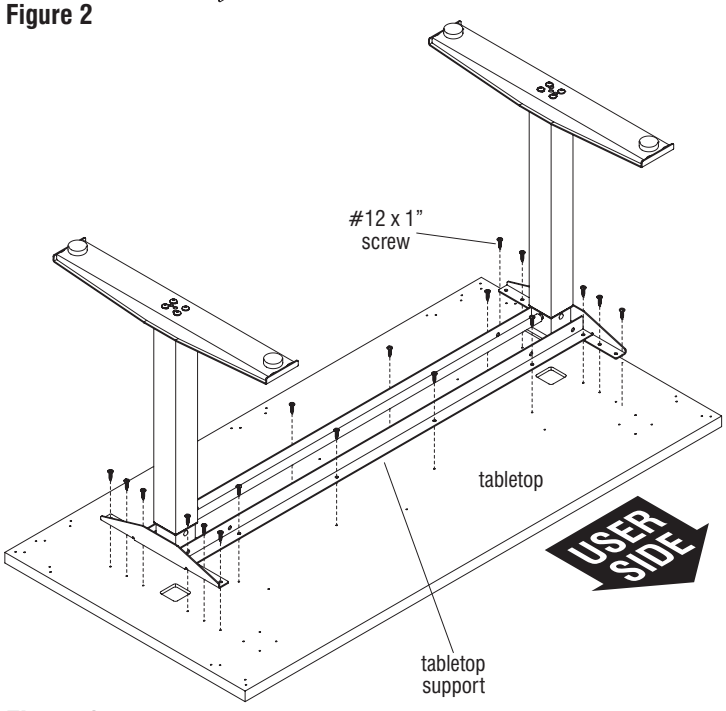


Figure 3

CAUTION

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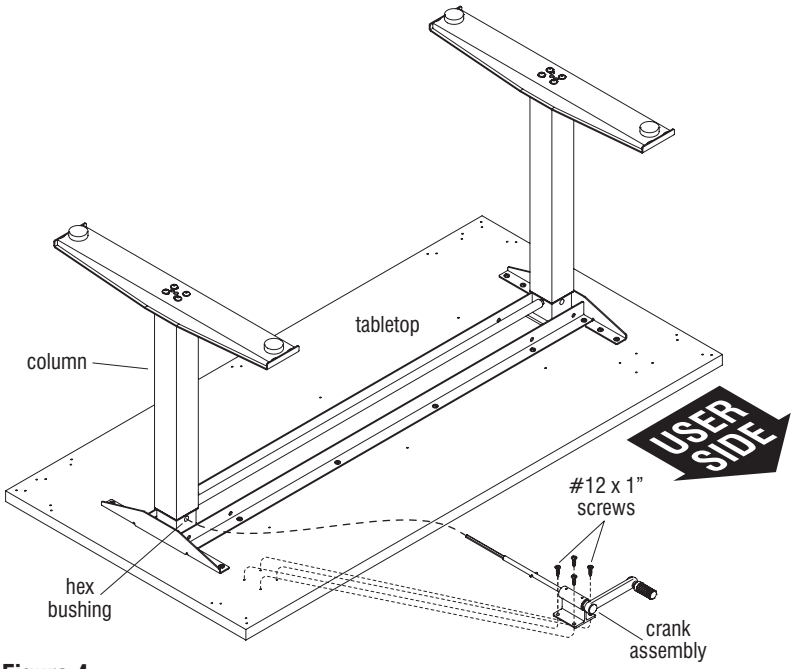


Figure 4

Crank Installation

Note: The crank can be installed on either (left or right) side of table.

1. Slide the hex rod of the Crank Assembly into the hex bushing on one of the columns (Figure 4).

2. Attach the Crank assembly using four #12 x 1" tapping screws (Figure 4).

   Note: If the crank handle binds when moved in and out, slightly loosen the four attachment screws, reposition the mount housing until the handle does not bind, and re-tighten the screws.

WorkUp® Adjustable Table - Model CR

Assembly Instructions

CAUTION

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Wire Trough Installation

Note: The wire trough is an accessory that must be ordered separately.

1. An optional wire trough may mount to the underside of the tabletop, centered over the tabletop supports of any depth table, as illustrated in Detail B. If the tabletop depth is 36", the wire trough can mount behind the cross-tube assembly as illustrated in Detail C.

2. Align the wire trough mounting holes to the appropriate holes in the tabletop. Using six #10 x $^5/_8$" pan head screws, secure the wire trough to the tabletop as illustrated (Figure 5, Details B or C).

Operating the Table

1. Carefully invert the table to its upright position. **Caution:** The table is very heavy. Two or more people are required to turn the table upright.

2. Adjust leveling glides to level the table.

   Note: When adjusting the table always be sure hands are clear of any potential pinch areas created by the table and adjacent furniture.

3. The table can be adjusted to the desired height by gently pulling the crank handle out of the stored position and cranking clockwise to raise the table and counterclockwise to lower the table. Once the table is at the desired height the handle can be pushed in to the stored position.

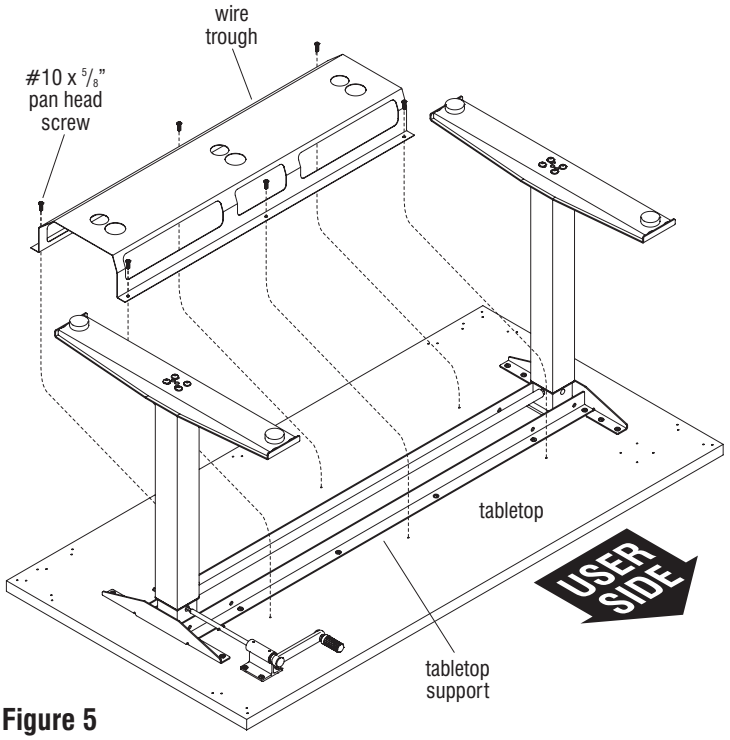
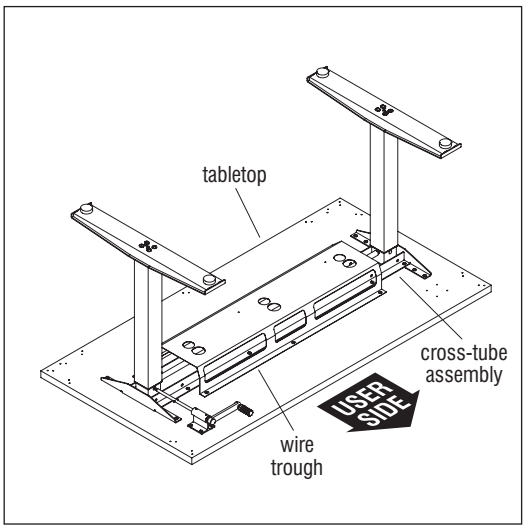
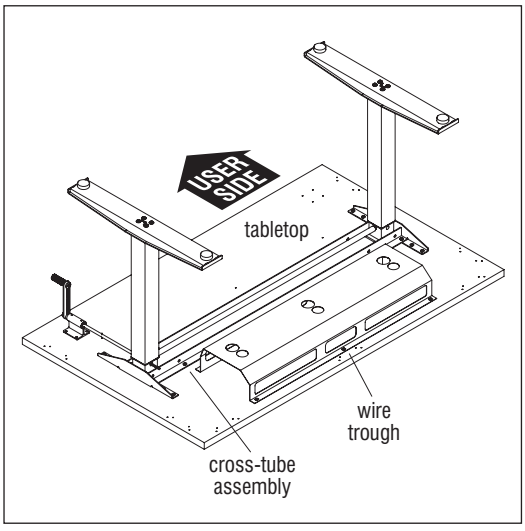


Figure 5



Detail B - 24", 30" or 36" Centered Wire Trough



Detail C - Behind Cross-Tube Assembly 36" Tabletop Depth

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Assembly Instructions ■

WorkUp® Adjustable Table

Model HF

April 2019

Motor-Operated Furnishing
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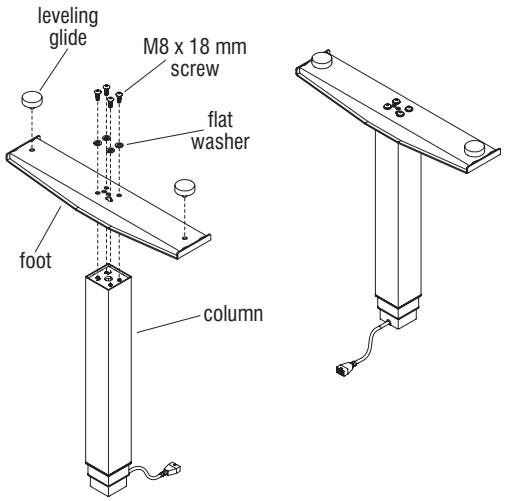
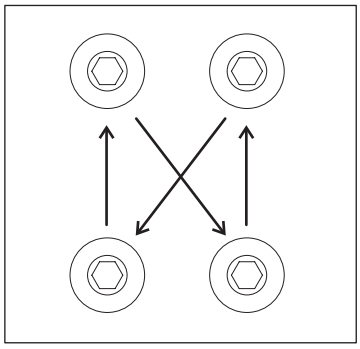


Figure 1



Detail A

Tools Required
- #2 Phillips Screwdriver
- #3 Phillips Screwdriver
- 5 mm Hex Key

Note: Before discarding any packaging confirm all components received against the packing list. Table assembly should be done on a soft, protective surface.

Note: When tightening the M8 x 18 mm screws, first twist in all four screws "finger tight", then tighten the screws one quarter turn at a time using a diagonal tightening pattern as shown in Detail A. Repeat the diagonal pattern until all four screws are tight (Figure 1 & Detail A).

Feet-to-Columns Assembly

1. Set the column on end with the smaller (inner) square tube on the floor. The threaded holes visible on the end of the column will be in a rectangular (not square) pattern (Figure 1).

2. Place the foot over the column end so the column fits into the square hole in the foot. The slotted holes in the foot should line up with the four holes in the column end. If not the foot needs to be removed and repositioned at 90 degrees (Figure 1).

3. Attach the foot using four M8 x 18 mm screws and four 8 mm flat washers, tightening each screw one quarter turn at a time in a diagonal pattern until all four screws are tight (Figure 1 & Detail A).

4. Thread leveling glide into the holes at the ends of the foot (Figure 1).

   Note: If the roller foot option was purchased, one foot will have pre-assembled rollers.

5. Repeat steps 1 through 4 for the second foot and column (Figure 1).

CAUTION

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Tabletop Support-to-Columns Assembly

1. With the assistance of a second person, hold both foot/column assemblies in the upright position, orienting the two column cables inward as illustrated (Figure 2).

2. Position the tabletop support onto the foot/column assemblies and allign the four holes in one end of the support with the four holes in the column (Figure 2).

3. Attach the tabletop support to the column using four M8 x 18 mm screws until snug, then tighten each screw one quarter turn at a time in a diagonal pattern until all four screws are tight (Figure 2 & Detail A).

4. Attach the second foot/column in the same manner (Figure 2).

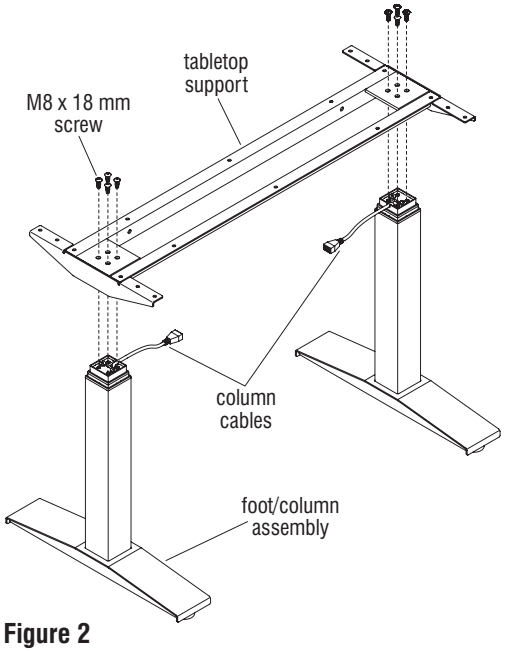
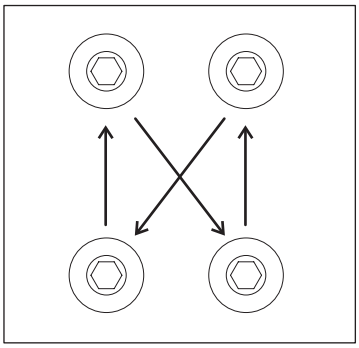


Figure 2



Detail A

Base-to-Tabletop Assembly

Note: Except for the "P" shaped cable clamps, the tabletop is pre-drilled for installation of all components.

1. To avoid scratching the tabletop, place it with the top side down on a soft, protective surface (Figure 3).

2. Place the tabletop support with columns on the drilled face of the tabletop so the heads of the M8 bolts set into the pockets milled in the tabletop. The support should now be flush with the tabletop (Figure 3).

3. Move the tabletop support with columns slightly to align the holes in the tabletop with those in the support (Figure 3).

4. Attach the tabletop using #12 x 1" tapping screws in each available hole (Figure 3).

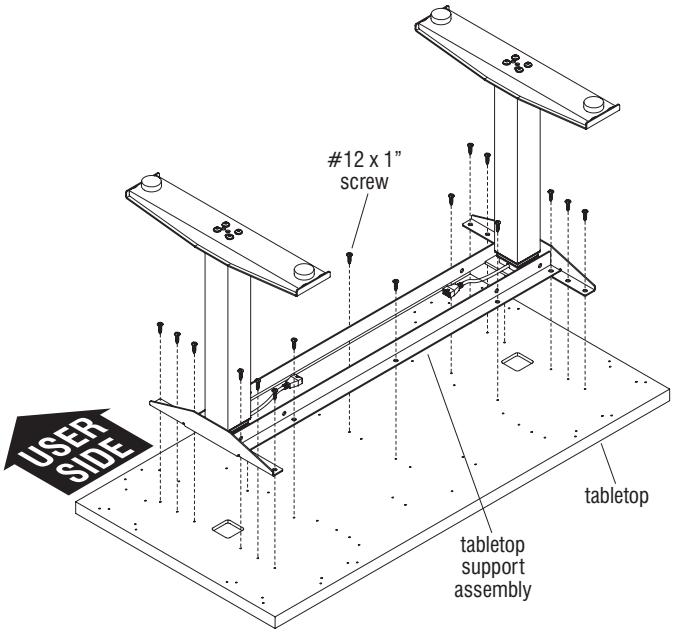


Figure 3

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

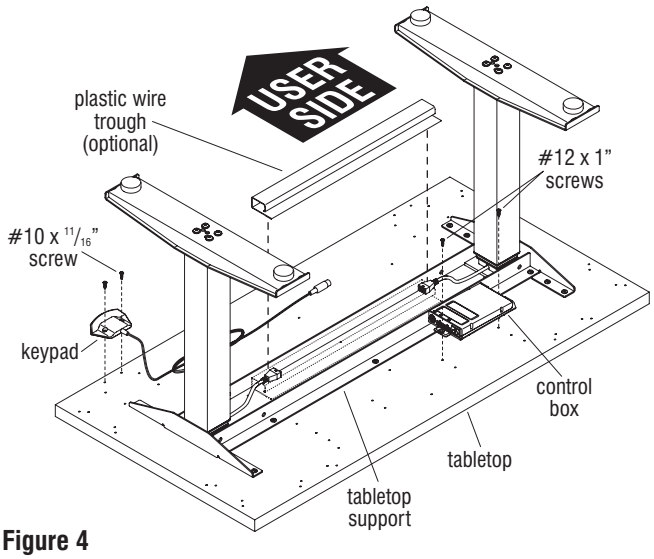


Figure 4

Electric Controls Installation

Note: The keypad may be mounted to the underside of tabletop, at pre-drilled locations on the right- or left-hand side.

1. Attach the keypad at the left- or right-hand front edge of the table using (two screws for standard keypad) or (four screws for memory display keypad) #10 x $^{11}/_{16}$" tapping screws (Figure 4).

   Note: The hole pattern for the keypad will accommodate the standard keypad and the memory display keypad, so all holes will not be used.

2. Position and mount the control box to the underside of the tabletops at one of two pre-drilled hole locations. Attach the control box at the left- or right-hand side of the tabletop behind the tabletop support using two #12 x 1" screws (Figure 4).

3. If the optional plastic wire trough was ordered, expose the two sided tape and install it between the two steel angles of the tabletop support (Figure 4).

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Wire Trough (optional)

Note: The wire trough is an optional accessory that must be ordered separately. If no wire trough is specified, go now to page 5.

1. An optional wire trough may mount to the underside of the tabletop, centered over the tabletop supports of any depth table, as illustrated in Detail C. If the wire trough is not center-mounted over the tabletop supports, the tabletop depth determines the mounting location. If the wire trough is to be mounted under tabletops of 22" or 24" in depth, see Figure 5. If the wire trough is to be mounted under tops of 30" or 36" in depth, see Detail B.

2. Align the wire trough mounting holes to the appropriate holes in the tabletop. Using six #10 x $^5/_8$" pan head screws, secure the wire trough to the tabletop as illustrated (Figure 5, Details B or C).

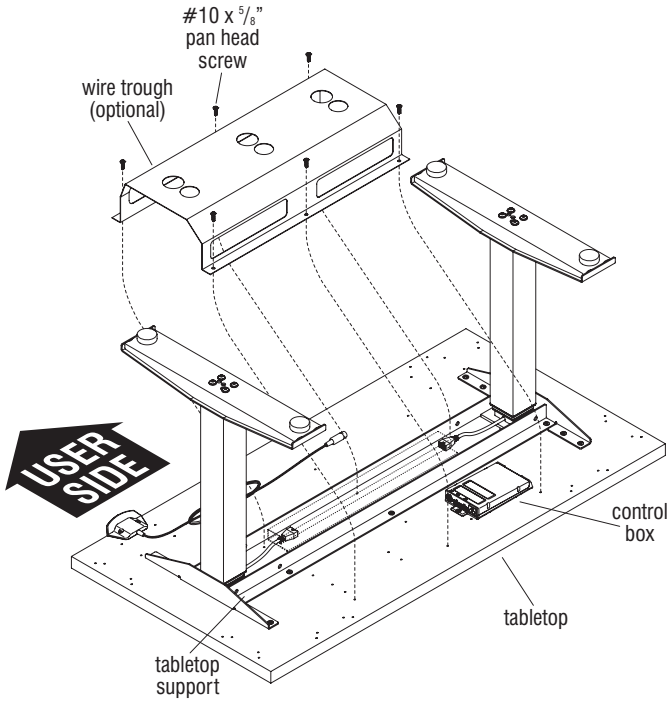
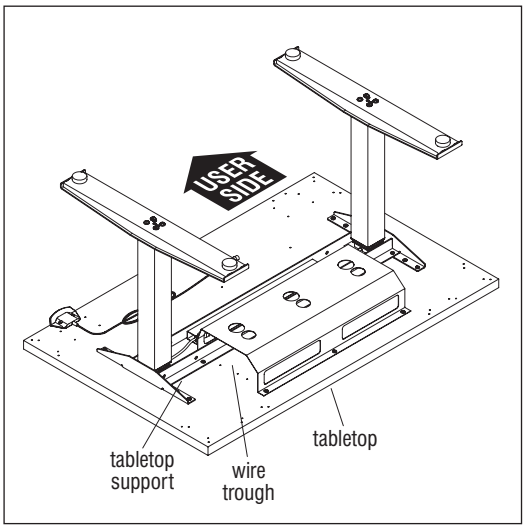
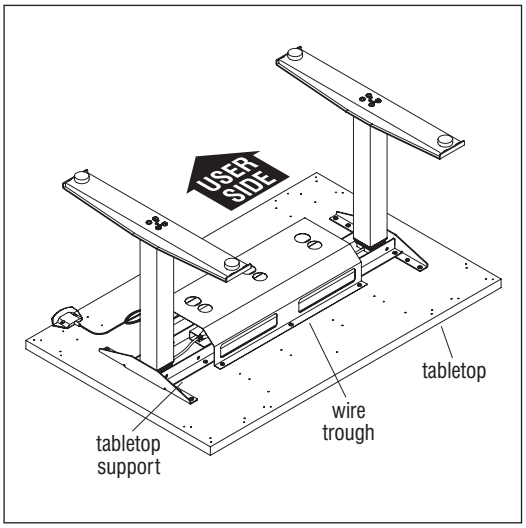


Figure 5 - 22" or 24" Tabletop Depth



Detail B - 30" or 36" Tabletop Depth



Detail C - 22", 24", 30" or 36" Tabletop Depth

GROUNDING INSTRUCTIONS

This product is for use on a nominal 120-volt circuit and has a grounding plug that looks like the plug illustrated in Detail F. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

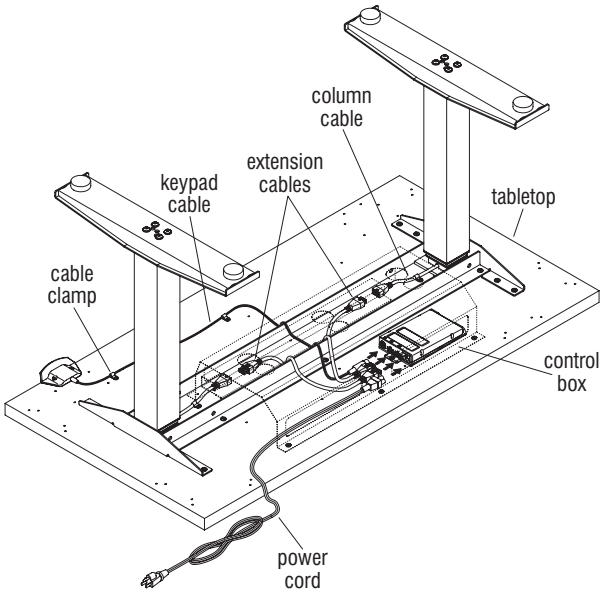
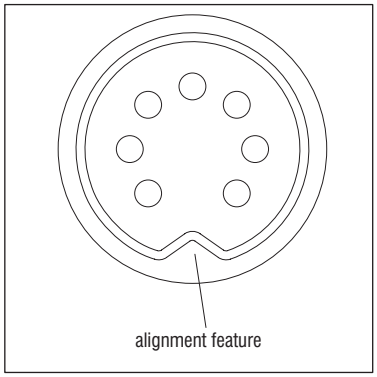
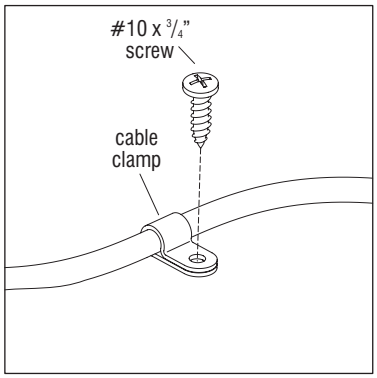


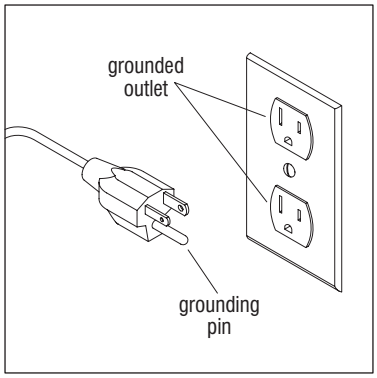
Figure 6



Detail D - Keypad Cable End



Detail E - Cable Clamp



Detail F

Electrical Cables

Note: Control cables can be routed differently than shown. Your configuration may vary.

Note: The wire trough is an accessory that may be ordered separately. Your configuration may vary.

1. Connect the extension cables to the leg cables, then connect cables to the M1 and M2 sockets on the control box (Figure 6).

   Note: Be sure the keypad cable end is properly aligned before pushing it into the socket (Detail D).

2. Connect the keypad cable to the HS socket on the control box (Figure 6).

3. Using the "P" shaped cable clamps and #10 x 3/4" self-drilling screws provided, secure the column and keypad cables to the worksurface. Be sure to position a cable clamp within 8" of where the cable connectors plug into the control box (Detail E).

   Note: No cable clamps are required for the power cord.

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Electrical Cables (cont.)

4. Carefully invert the table to its upright position. **Caution:** The table is very heavy. Two or more people are required to turn table upright.

5. Adjust leveling glides to accommodate for uneven floor.

6. Tuck the loose cables into the open side of the plastic wire trough (Figure 8, Detail G).

7. Insert the power cord into the socket on the control box (Figure 7).

   Note: Do not attempt to adjust the table until the system is initialized.

Initializing The Table

1. Plug the power cord into a 110V AC outlet (Detail F).

2. Simultaneously press and hold both the up and down arrows, holding for five seconds to zero the system. Continue to hold both buttons until both legs are at the midpoint of the travel.

3. Adjust the table to its highest and lowest positions while checking that the cables and power cord do not bind or pull loose.

Operating the Table

Note: When adjusting the table always be sure hands are clear of any potential pinch areas created by the table and adjacent furniture.

1. The table can be adjusted to the desired height by pressing the up or down arrows on the keypad.

SAVE THESE INSTRUCTIONS

IMPORTANT SAFETY INSTRUCTIONS

When using an electrical furnishing, basic precautions should always be followed, including the following:

Read all instructions before using (this furnishing).

DANGER: To reduce the risk of electric shock:

1. Always unplug this furnishing from the outlet before cleaning.

WARNING: To reduce the risk of burns, fire, electric shock, or injury to persons:

1. Unplug from outlet before putting on or taking parts off parts.
2. Close supervision is necessary when this furnishing is used by, or near children, invalids, or disabled persons.
3. Use this furnishing only for its intended use as described in these instructions. Do not use attachments not recommended by the manufacturer.
4. Do not use outdoors.
5. **WARNING:** Risk of Electric Shock-Connect this furnishing to a properly grounded outlet only. See Grounding Instructions.

CAUTION: If Channels (Wire Troughs) are used they are not to be used for routing extension cords. Power supply cords are not to be routed across or through more than one complete unit/worksurface.

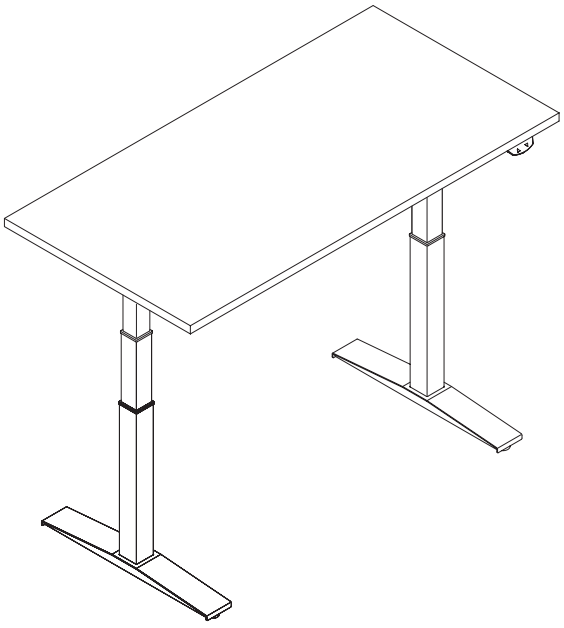
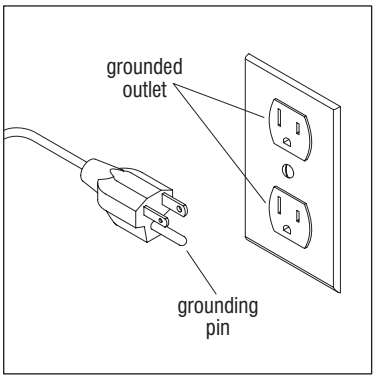
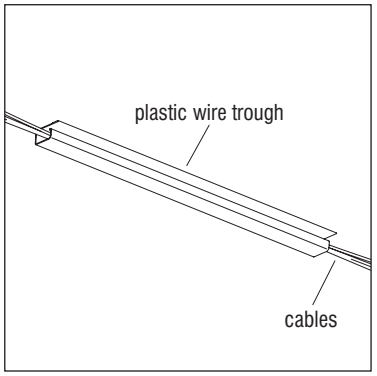


Figure 7



Detail F



Detail G

WorkUp® Adjustable Table - Model HF

Assembly Instructions

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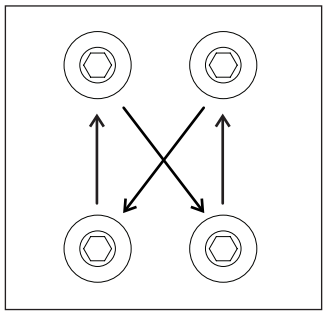
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Assembly Instructions ■

WorkUp® Fixed-Height Table

Model FX

January 2019



Detail A

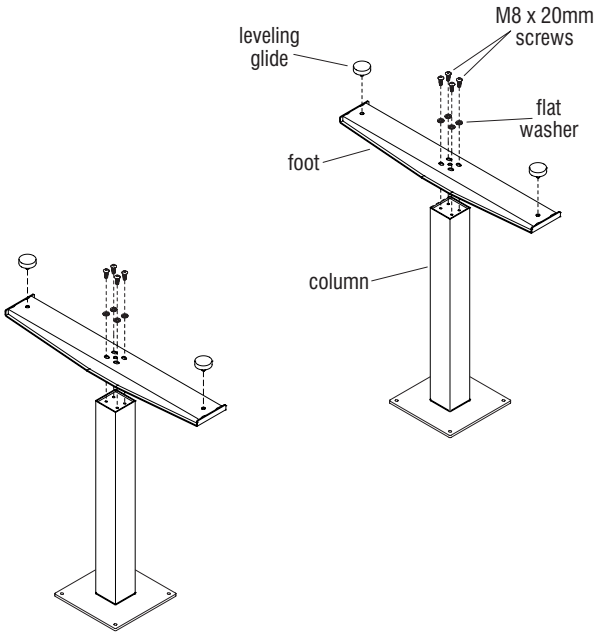


Figure 1

Tools Required

- #3 Phillips Screwdriver
- 5mm Hex Key

Note: Before discarding any packaging, confirm all components received against the packing list. Table assembly should be done on a soft, protective surface.

Note: When tightening the M8 screws, first twist all four screws in "finger tight". Then tighten the screws one quarter turn at time using a diagonal tightening pattern as shown in Detail A. Repeat the diagonal pattern until all four screws are tight (Figure 1 & Detail A).

Feet-to-Columns Assembly

1. Set the column on end with the hole pattern facing up (Figure 1).

2. Place the foot over the column end so the column fits into the square hole in the foot. The slotted holes in the foot should line up with the four holes in the column end. If not the foot needs to be removed and repositioned at 90 degrees (Figure 1).

3. Attach the foot using four M8 x 20mm screws and four 8mm flat washers, tightening each screw one quarter turn at a time in a diagonal pattern until all four screws are tight (Figure 1 & Detail A).

4. Thread leveling glides into the holes at the ends of the foot (Figure 1).

   Note: If the roller foot option was purchased, one foot will have pre-assembled rollers.

5. Repeat steps 1 through 4 for the second foot and column (Figure 1).

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Furnishing Knowledge®

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Base-to-Tabletop Assembly

Note: The tabletop is pre-drilled for installation of all components.

1. To avoid scratching the tabletop place it with the top side down on a soft, protective surface (Figure 2).

2. As illustrated, place the assembled base over the pre-drilled holes on the tabletop. Align the holes in the tabletop with those in the spider plate and attach to the tabletop using #12 x 1" tapping screws in each available hole (Figure 2).

3. Carefully invert the table to its upright position. **Caution:** The table is very heavy. Two or more people are required to turn the table upright.

4. Adjust the leveling glides to level the table.

Product Information

Maximum Load: The allowable load is based on the size of the worksurface and shall be evenly distributed on the worksurface.

Allowable Load = Perimeter x 1.5 lbs.

Example: The allowable load for a 30" x 66" worksurface is 192 x 1.5 lbs. = 288 lbs.

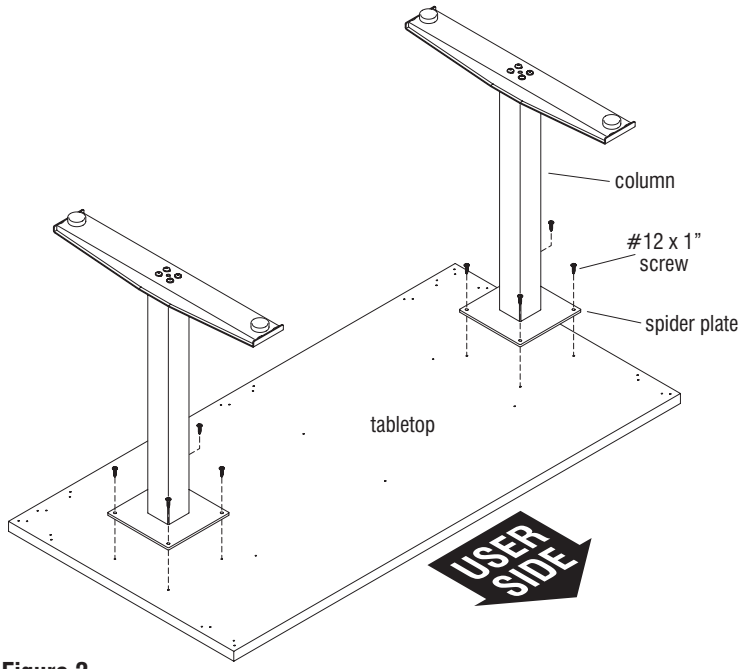


Figure 2

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

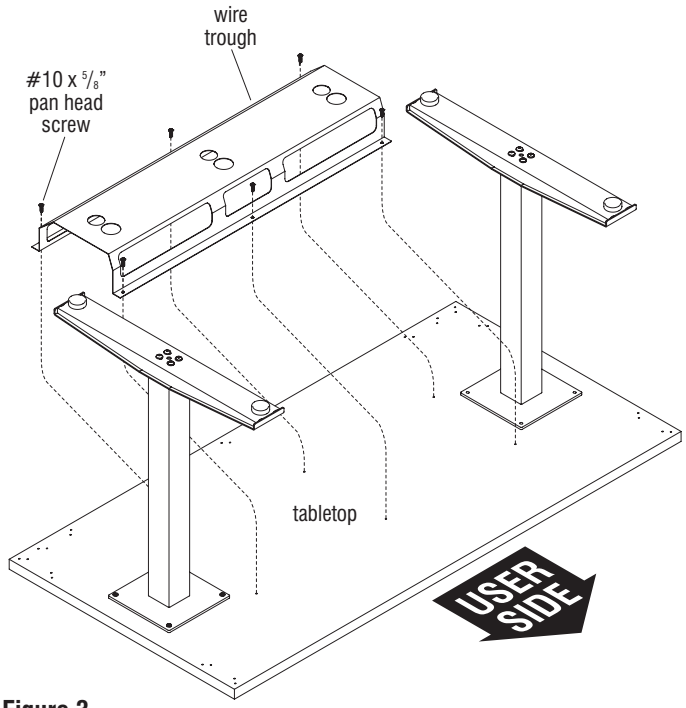


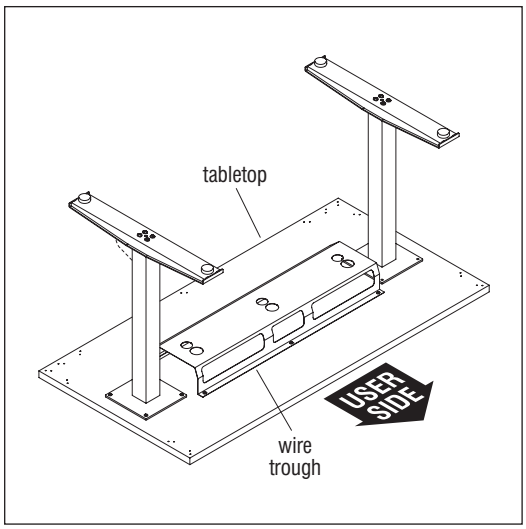
Figure 3

Wire Trough (optional)

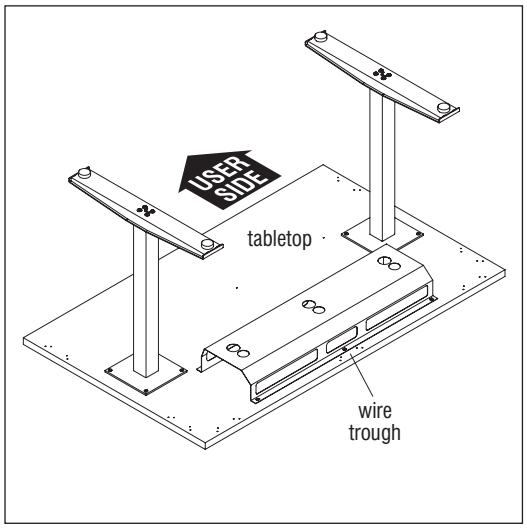
Note: The wire trough is an optional accessory that must be ordered separately.

1. An optional wire trough may mount to the underside of the tabletop, centered only on tables 48"-72" wide, as illustrated in Detail B. If the tabletop depth is 36", the wire trough can only mount behind the spider plates as illustrated in Detail C.

2. Align the wire trough mounting holes to the appropriate holes in the tabletop. Using six #10 x 5/8" pan head screws, secure the wire trough to the tabletop as illustrated (Figure 3, Details B or C).



Detail B - Centered Wire Trough 48"-72" Wide Tables



Detail C - Behind Cross-Tube Assembly 36" Tabletop Depth

WorkUp® Fixed-Height Table - Model FX

Assembly Instructions

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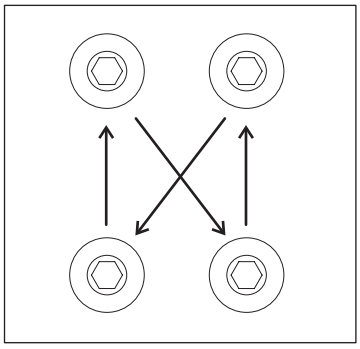
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Assembly Instructions ■

WorkUp® Adjustable Table

Model CR

October 2019



Detail A

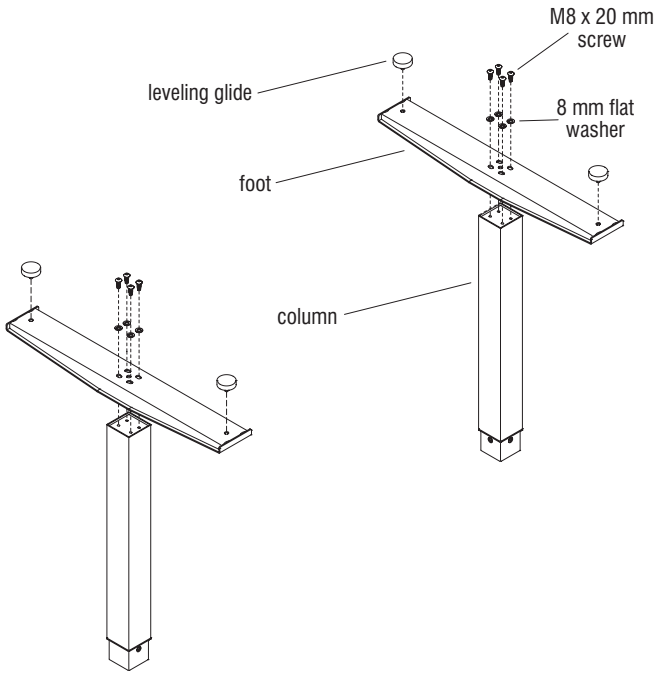


Figure 1

Tools Required

- #3 Phillips Screwdriver
- 5 mm Hex Key

Note: Before discarding any packaging, confirm all components received against the packing list. Table assembly should be done on a soft, protective surface.

Note: When tightening the M8 screws, first twist in all four screws "finger tight". Then tighten the screws one quarter turn at a time using a diagonal tightening pattern as shown in Detail A. Repeat the diagonal pattern until all four screws are tight (Detail A & Figure 1).

Feet-to-Columns Assembly

1. Set a column on end with the smaller (inner) square tube on the floor. The threaded holes visible on the end of the column will be in a rectangular (not square) pattern (Figure 1).

2. Place the foot over the column end so the column fits into the square hole in the foot. The slotted holes in the foot should line up with the four holes in the column end. If not the foot needs to be removed and repositioned at 90 degrees (Figure 1).

3. Attach the foot using four M8 x 20 mm screws and four 8 mm flat washers, tightening each screw one quarter turn at a time in a diagonal pattern until all four screws are tight (Figure 1 & Detail A).

4. Thread leveling glides into the holes at the ends of the foot (Figure 1).

   Note: If the roller foot option was purchased, one foot will have pre-assembled rollers.

5. Repeat steps 1 through 4 for the second foot and column (Figure 1).

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Furnishing Knowledge®

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Tabletop Support to Columns Assembly

Note: Tabletop support wings are not present on tabletop supports for 22"-24" deep tables as illustrated in Details B & C. Tabletop support wings are only present on tabletop supports for 30"-36" deep tables as illustrated in Figures 2 & 3.

1. With the foot/column assemblies upright, place the connecting rod into the hex shaped holes on the inside of each column. At this time be sure the other hex bushing in each column is facing the same direction. This direction will become the front of the table. If the two remaining hex bushings are facing opposite directions, rotate one foot/column assembly so the two hex bushings are facing the same direction (Figure 2 & Detail B).

   Note: Be careful not to rotate the hex bushings on columns until the table is assembled. Doing so will adjust the columns to different heights.

2. Place the foot/column assembly between the angle members of the tabletop support and align the four holes in one end of the support with the four holes in the column (Figure 2 & Detail B).

3. Attach the tabletop support using four M8 x 35 mm screws, tightening each screw one quarter turn at a time in a diagonal pattern until all four screws are tight (Figure 2, Details A & B).

4. Attach the second foot/column in the same manner (Figure 2 & Detail B).

Base-to-Tabletop Assembly

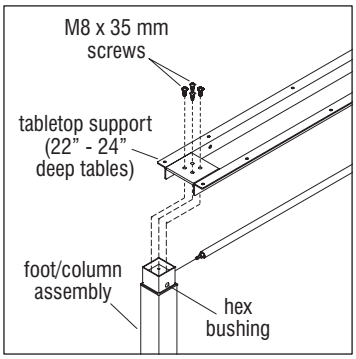
Note: The tabletop is pre-drilled for installation of all components.

1. To avoid scratching the tabletop place it with the top side down on a soft, protective surface.

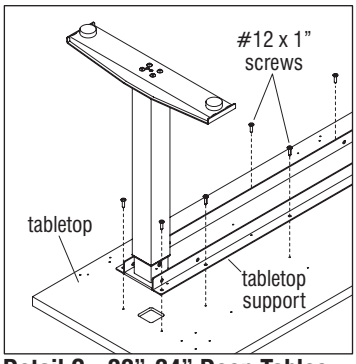
2. Place the tabletop support with columns on the drilled face of the tabletop so the heads of the M8 bolts set into the pockets milled in the tabletop. The support should now be flush with the tabletop (Figure 3 & Detail C).

3. Move the tabletop support with columns slightly to align the holes in the tabletop with those in the support (Figure 3 & Detail C).

4. Attach the tabletop support to the tabletop using #12 x 1" tapping screws in each available hole (Figure 3 & Detail C).



Detail B - 22"-24" Deep Tables



Detail C - 22"-24" Deep Tables

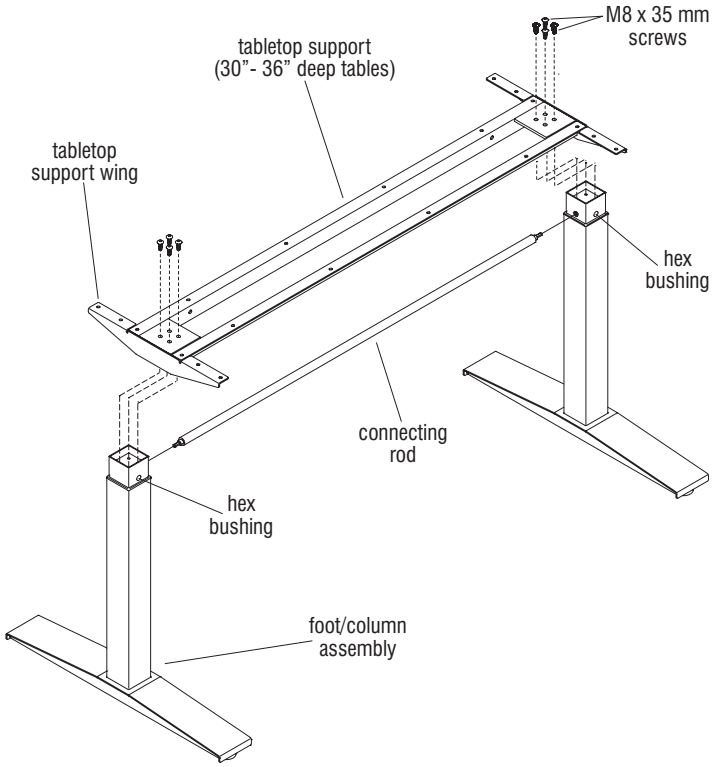


Figure 2 - 30"-36" Deep Tables

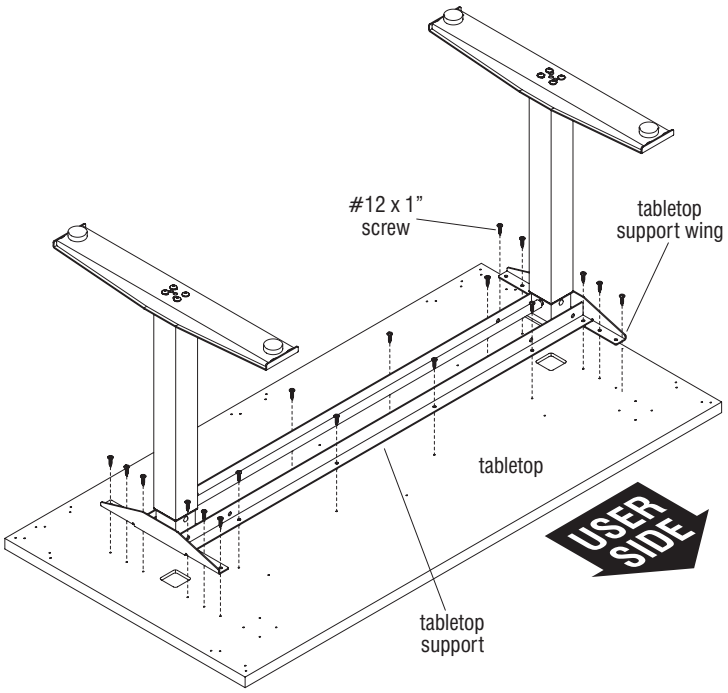


Figure 3 - 30"-36" Deep Tables

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

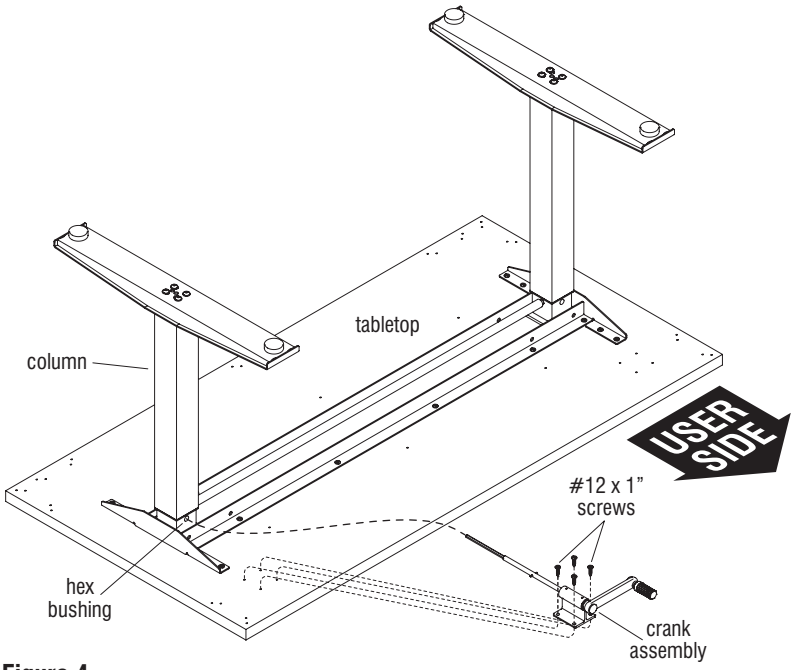


Figure 4

Crank Installation

Note: The crank can be installed on either (left or right) side of table.

1. Slide the hex rod of the Crank Assembly into the hex bushing on one of the columns (Figure 4).

2. Attach the Crank assembly using four #12 x 1" tapping screws (Figure 4).

   Note: If the crank handle binds when moved in and out, slightly loosen the four attachment screws, reposition the mount housing until the handle does not bind, and re-tighten the screws.

WorkUp® Adjustable Table - Model CR

Assembly Instructions

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Wire Trough Installation

Note: The wire trough is an accessory that must be ordered separately.

1. An optional wire trough may mount to the underside of the tabletop, centered over the tabletop supports of any depth table, as illustrated in Detail D. If the tabletop depth is 36", the wire trough can mount behind the cross-tube assembly as illustrated in Detail E.

2. Align the wire trough mounting holes to the appropriate holes in the tabletop. Using six #10 x $^5/_8$" pan head screws, secure the wire trough to the tabletop as illustrated (Figure 5, Details D or E).

Operating the Table

1. Carefully invert the table to its upright position. **Caution:** The table is very heavy. Two or more people are required to turn the table upright.

2. Adjust leveling glides to level the table.

   Note: When adjusting the table always be sure hands are clear of any potential pinch areas created by the table and adjacent furniture.

3. The table can be adjusted to the desired height by gently pulling the crank handle out of the stored position and cranking clockwise to raise the table and counterclockwise to lower the table. Once the table is at the desired height the handle can be pushed in to the stored position.

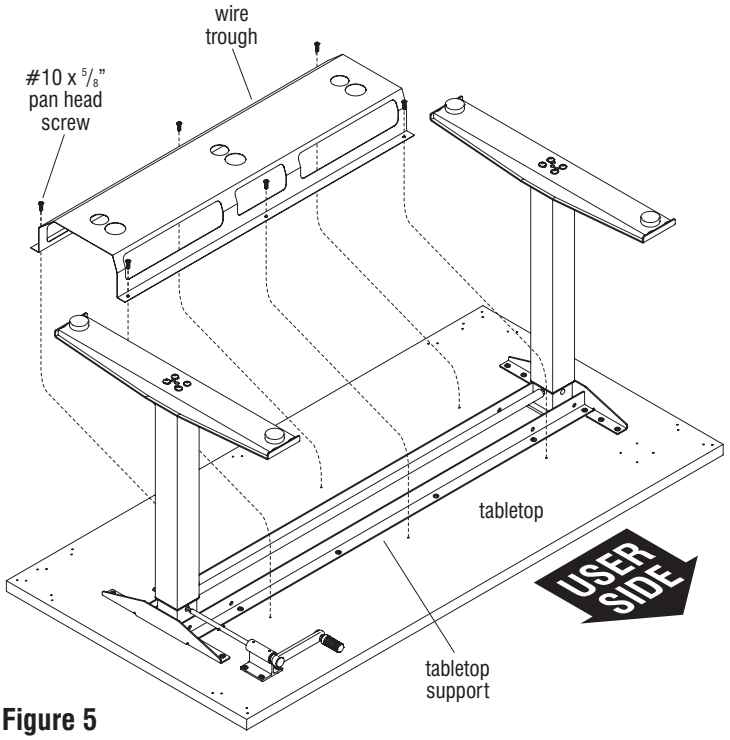
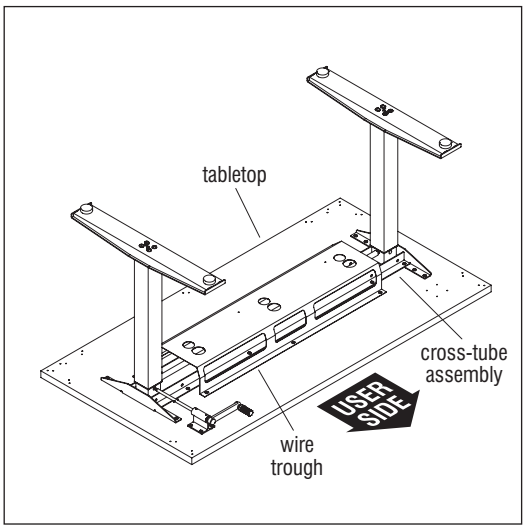
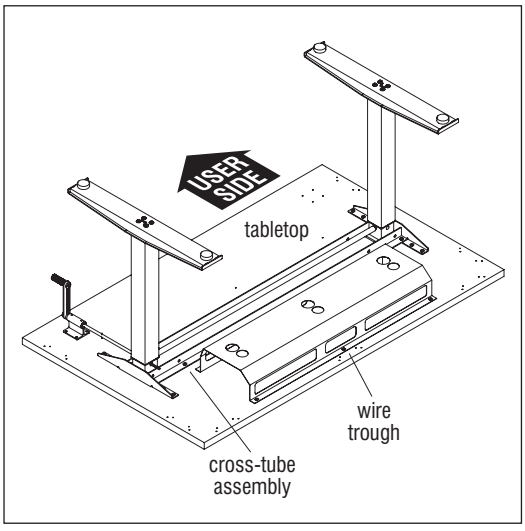


Figure 5



Detail D - 24", 30" or 36" Centered Wire Trough



Detail E - Behind Cross-Tube Assembly 36" Tabletop Depth

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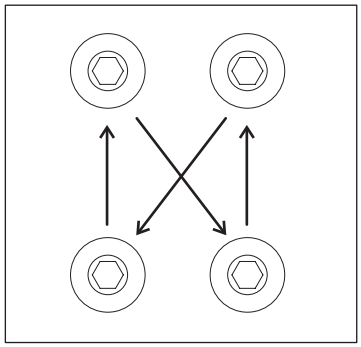
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Assembly Instructions ■

WorkUp® Adjustable Table

Model RT

April 2019



Detail A

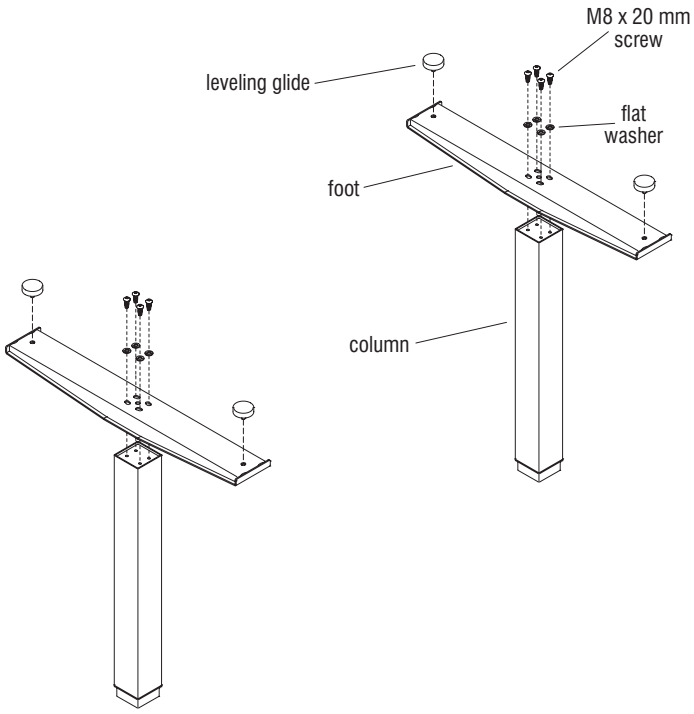


Figure 1

Tools Required

- #3 Phillips Screwdriver
- 5 mm Hex Key

Note: Before discarding any packaging, confirm all components received against the packing list. Table assembly should be done on a clean flat floor.

Note: When tightening the M8 screws, first twist in all four screws "finger tight", then tighten the screws one quarter turn at a time using a diagonal tightening pattern as shown in Detail A. Repeat the diagonal pattern until all four screws are tight (Figure 1 & Detail A).

Feet-to-Columns Assembly

1. Set the column on end with the smaller (inner) square tube on the floor. The threaded holes visible on the end of the column will be in a rectangular (not square) pattern (Figure 1).

2. Place the foot over the column end so the column fits into the square hole in the foot. The slotted holes in the foot should line up with the four holes in the column end. If not the foot needs to be removed and repositioned at 90 degrees (Figure 1).

3. Attach the foot using four M8 x 20 mm screws and four 8 mm flat washers, tightening each screw one quarter turn at a time in a diagonal pattern until all four screws are tight (Figure 1 & Detail A).

4. Thread leveling glides into the holes at the ends of the foot (Figure 1).

   Note: If the roller foot option was purchased, one foot will have pre-assembled rollers.

5. Repeat steps 1 through 4 for the second foot and column (Figure 1).

CAUTION

Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

Furnishing Knowledge®

CAUTION

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Tabletop Support to Columns Assembly

1. With the foot/column assembly standing upright on the glides, align the four holes in one end of the tabletop support with the four holes in the small end of the foot/column (Figure 2).

2. Attach the tabletop support using four M8 x 20 mm screws, tightening each screw one quarter turn at a time in a diagonal pattern until all four screws are tight (Figure 2 & Detail A).

3. Attached the second foot/column in the same manner (Figure 2).

   Note: Before attaching the tabletop be sure the feet are parallel to each other and perpendicular to the tabletop support. If not, loosen the attachment screws, reposition the feet and re-tighten the screws.

Base-to-Tabletop Assembly

Note: The tabletop is pre-drilled for installation of all components.

1. To avoid scratching the tabletop place it with the top side down on a soft, protective surface.

2. Place the tabletop support with columns on the drilled face of the tabletop so the heads of the M8 bolts set into the pockets milled in the tabletop. The support should now be flush with the tabletop (Figure 3).

3. Move the tabletop support with columns slightly to align the holes in the tabletop with those in the support (Figure 3).

4. Attach the tabletop support to the tabletop using #12 x 1" tapping screws in each available hole (Figure 3).

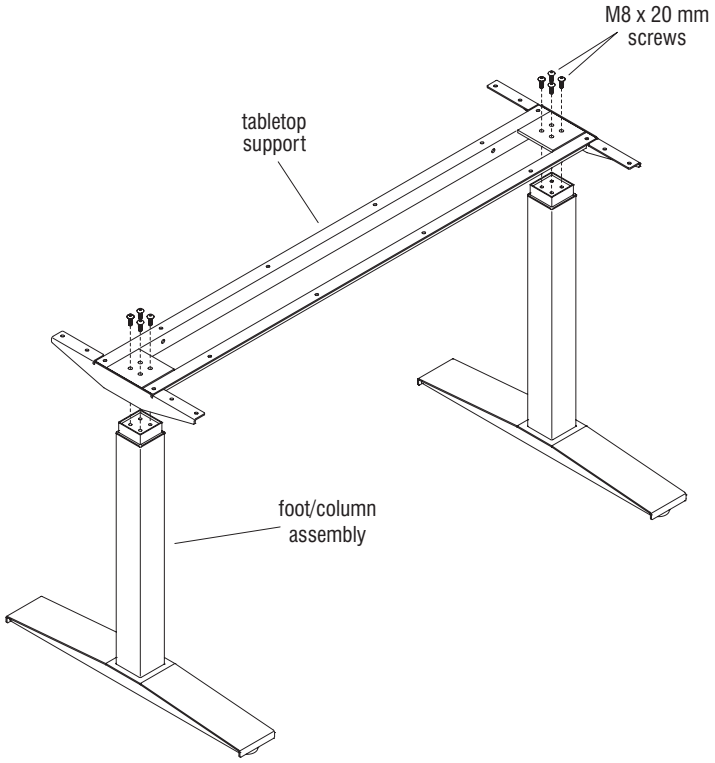


Figure 2

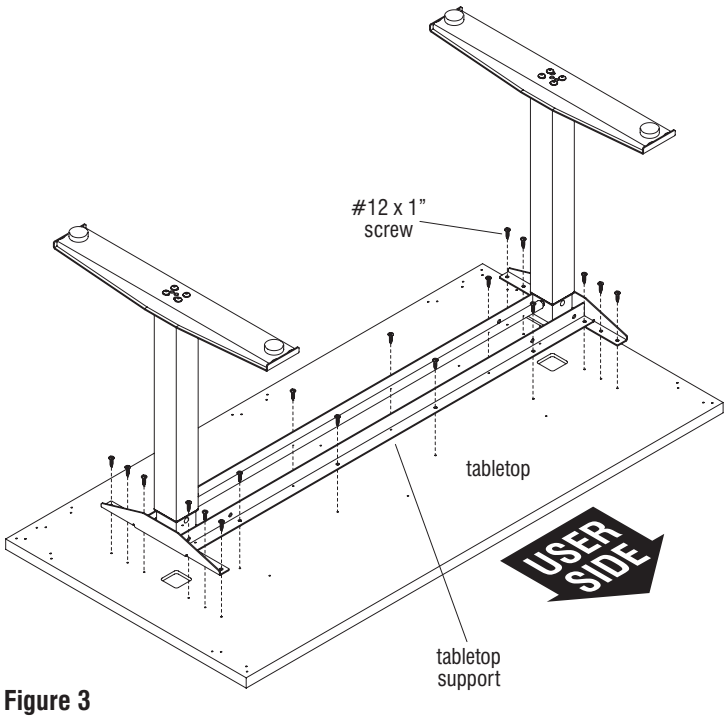


Figure 3

CAUTION

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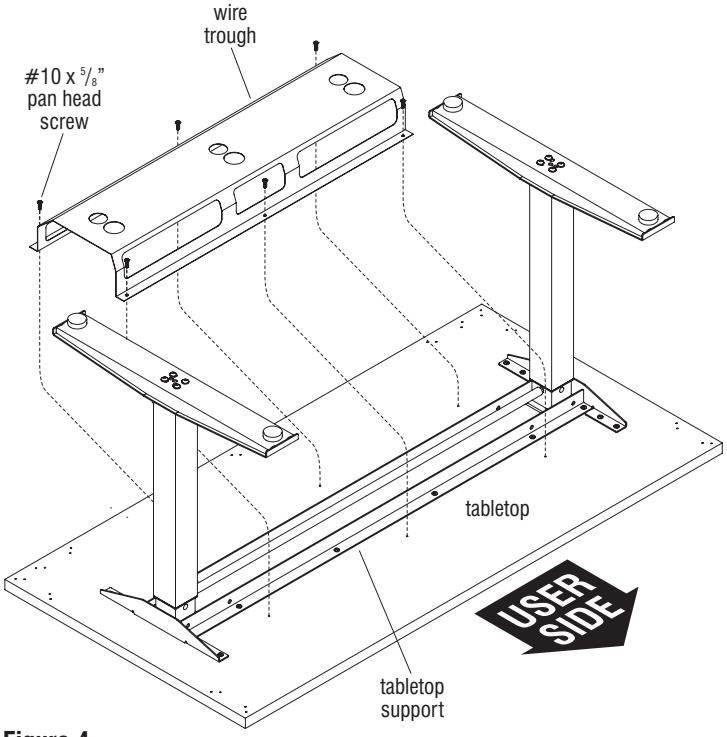


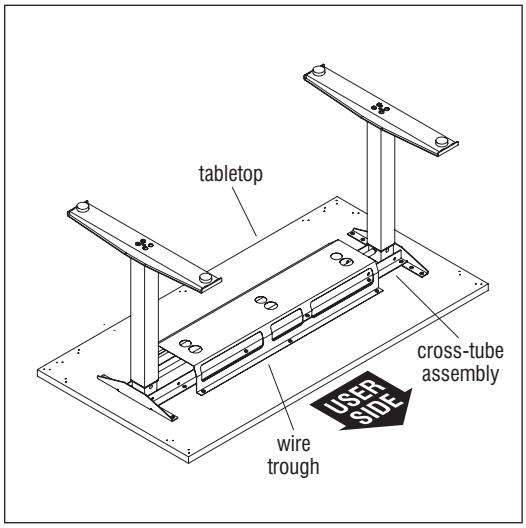
Figure 4

Wire Trough (optional)

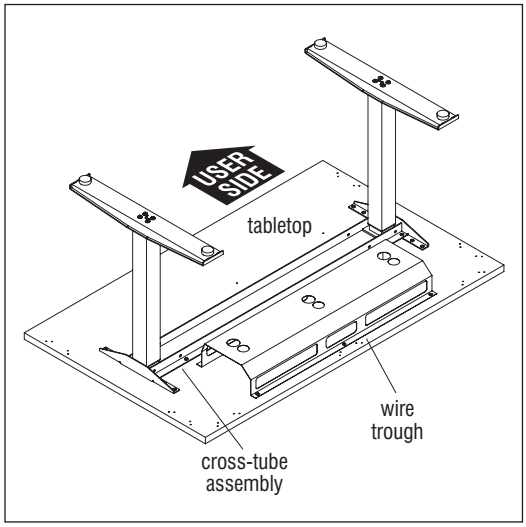
Note: The wire trough is an optional accessory that must be ordered separately.

1. An optional wire trough may mount to the underside of the tabletop, centered over the tabletop supports of any depth table, as illustrated in Detail B. If the tabletop depth is 36", the wire trough can mount behind the cross-tube assembly as illustrated in Detail C.

2. Align the wire trough mounting holes to the appropriate holes in the tabletop. Using six #10 x 5/8" pan head screws, secure the wire trough to the tabletop as illustrated (Figure 4, Details B or C).



Detail B - 24", 30" or 36" Centered Wire Trough



Detail C - Behind Cross-Tube Assembly 36" Tabletop Depth

WorkUp® Adjustable Table - Model RT

Assembly Instructions

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Operating the Table

1. Carefully invert the table to its upright position. **Caution:** The table is very heavy. Two or more people are required to turn table upright.

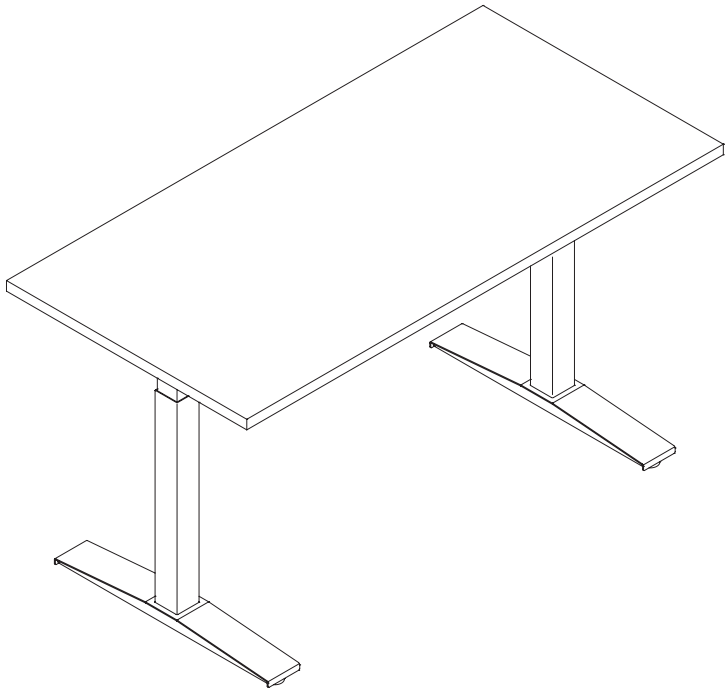
2. Adjust leveling glides to level the table.

   Note: When adjusting the table always be sure hands are clear of any potential pinch areas created by the table and adjacent furniture.

3. The table can be adjusted upward to the desired height by one person by grasping one end of the worksurface and lifting one side at a time. Using two people, both sides can be adjusted simultaneously.

4. The table can be adjusted downward to the bottom position by raising the table to the upper stops and then, while maintaining a firm grasp of the worksurface, slowly lowering the table to the bottom position.

   Note: Lifting the table to the upper stops disengages the ratchet stops, enabling the table to drop to the bottom position. Always be sure the ratchet mechanism is engaged before letting go of the work surface. Allowing the table to free fall from the upper stops will damage the table and may result in injury.



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